

PLANTATION SHUTTER

TECHNICAL MANUAL

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About Paulownia Raw Materials



Introduction:

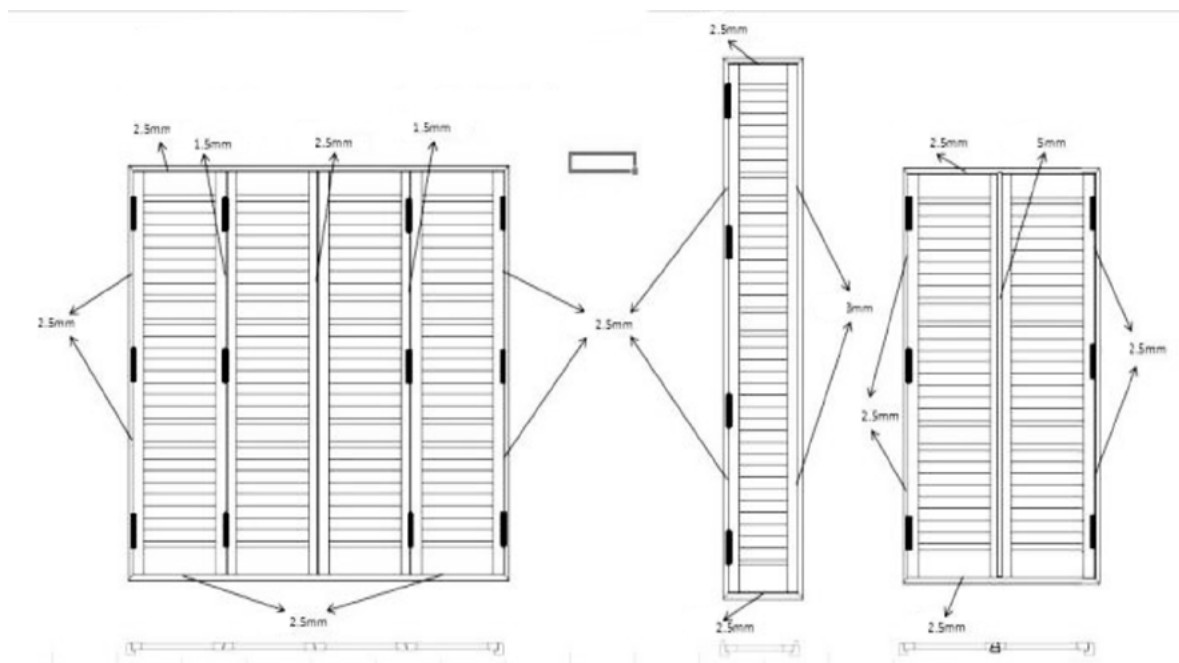
Paulownia is one of the most important commercial trees in China, it is indigenous to China, and later being introduced into Europe, North America and Australia.

2. Benefits:

- 1) . Material Rich. Paulownia trees are extremely fast growing, and can be harvested in 8-15 years for valuable timber. This tree can be intercropped with food crops resulting in increased yields, used for windbreaks, shelterbelts, solid erosion abatements, reclamation, ornamental plantings, and honey.
- 2) . Price Stability: Because of the rich material and the trees fast growing, the paulownia wooden and paulownia blinds components can keep stable price into market.
- 3) . Soft hardwood and Light physical weight. Paulownia raw material weighs about 320Kg/CBM.
- 4) . Due to the inherent characteristics of Paulownia wood the elegant brushed effect finish can be achieved.

General Information

1. Specify finished size for Outside or Inside mount and the factory will make any deduction.
2. The gap between hinged panels and panel and frame is 2.5mm.



- 3- The Max Width / Height and Min Width / Height regulations for Customised shutter.

Height and width regulations within the warranty scope			
Max Width	850mm	Min Width 5% Premium	200mm
Max height	1800mm	Min Height	210mm
	At Least 1 Mid Rail is Required for More Than 1500mm		
	At Least 2 Mid Rail is Required for More Than 2500mm		
If the height exceeds 3000mm, the factory accepts customisation, but does not guarantee the quality, which needs to be borne by the customer			

Panel Size Deviation Tolerance

1. Panel Width

The submitted panel width acceptable manufactured measurement deviation is as follows:

- * 2 Panels - plus or minus 1mm
- * 4 Panels - plus or minus 2mm
- * More than 4 Panels - plus or minus 3mm

2. Panel Height

The submitted panel width acceptable manufactured measurement deviation is as follows: plus or minus 1.5mm

3. Mid Rail

The standard size is 76.2mm.

When the panel height is more than 1500mm at least 1 mid rail is required.

The Mid rail position is "from the bottom of the panel to the centre of the mid rail".

When the mid rail position is specified it can deviate in position as follows:

63mm Blade	+/- 25.4mm
76mm Blade:	+/- 31.75mm
89mm Blade	+/- 38.1mm
114mm Blade:	+/- 50.8mm

If shutters are side by side and require the same mid rail, or top and bottom rail height then this must be specified in the additional information box upon ordering.

If the height of the top or bottom rail needs to be specified, this must be mentioned in the additional information box upon ordering.

Blindtex Classic PVC Shutter Top & Bottom Rail:

Max Height: 178mm

Min Height: 76mm

The height range for Top/bottom/Mid rail of shutter			
Without Mid-rail, the top/bottom rail are same height		With Mid-rail, the top/bottom rail are different height	
Min Height	76.2mm	Mini Height	76.2mm
Max Height	63mm Louvre: 76.2mm + 50.8mm = 127mm	Max Height	63mm Louvre: 76.2mm + 63.5mm = 139.7mm
	76mm Louvre: 76.2mm + 63.5mm = 139.7mm		76mm Louvre: 76.2mm + 76.2mm = 152.4mm
	89mm Louvre: 76.2mm + 76.2mm = 152.4mm		89mm Louvre: 76.2mm + 101.6mm = 177.8mm
	114mm Louvre: 76.2mm + 101.6mm = 177.8mm		114mm Louvre: 76.2mm + 114.3mm = 190.5mm

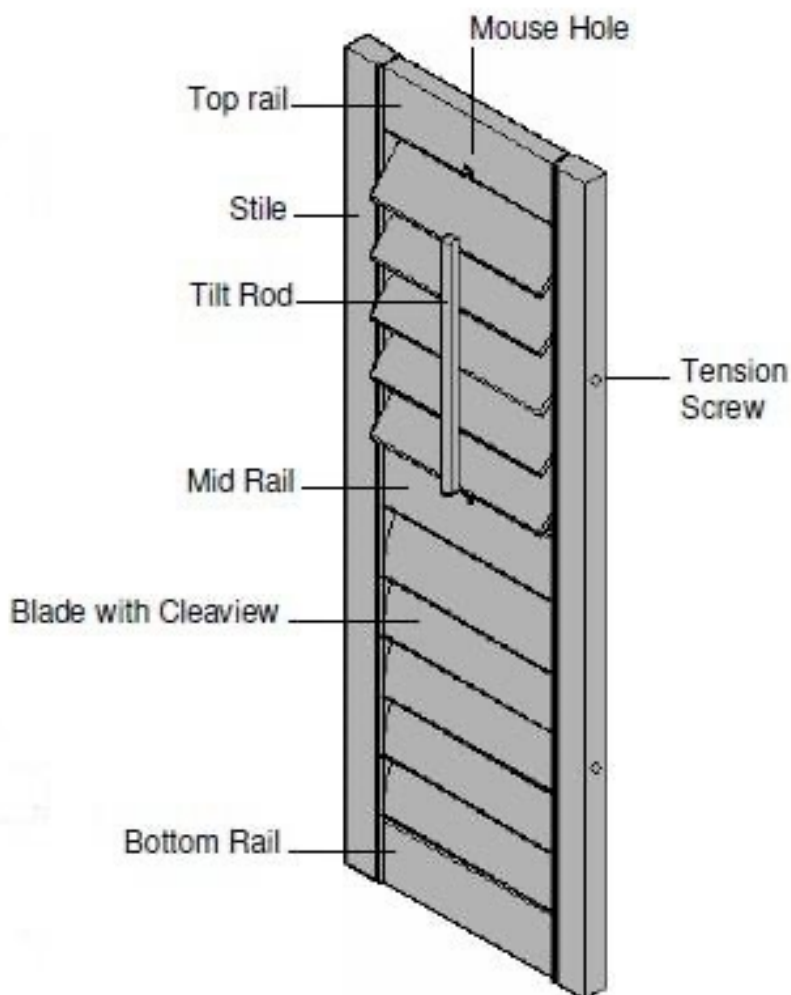
Cancellation & Modification

1- As we manufacture customised shutters according to the content of the order, once the order is submitted, the customer will be responsible for the order. If changes or cancellations are needed, they can be made before the order is scheduled for production. Once production begins, a certain fee needs to be calculated based on the completion status.

2. Material Quality Benchmark

Any imperfections such as marks and dots which can be seen by the naked eye from a distance of 1.2m in natural daylight will not be acceptable.

Small knots and grain patterns are a natural characteristic of timber finishes and are not considered imperfections.



SHUTTER TYPES

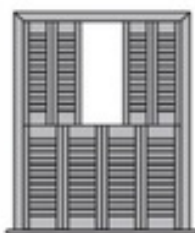


Full Height Shutters

A practical and elegant window treatment, full-height shutters help you keep your room cool when it's hot outside and warm when it's cold, as well as providing extra security, privacy and soundproofing.

Tier on Tier Shutters

Tier-on-tier window shutters give complete window coverage while letting you open the slats of the top and bottom halves independently. You can enjoy light and privacy in any combination you choose.



Cafe Style Shutters

Designed to cover only the lower half of your window, cafe style shutters are a stylish choice for any body who wants to prevent passersby from peering into your living spaces while still letting in plenty of light.

Track Shutters

Track shutters can be fitted to your space in one of two ways. With the by-pass system, panels glide past each other on their own tracks, whilst with the bi-fold, they simply fold out of the way.



SHUTTER TYPES



Bay Shutters

Perfect bay window shutters make the most of the natural light and privacy. Window shutters maximise the space inside your room while adding a layer of insulation.

Special Shape Shutters

Whatever the peculiar shape of your window or doorway, we'll custom-make a hardwood shutter to fit it. Arches, hexagons, circles, triangles, sunbursts, irregular angles - the list goes on.



Additional Products



Shutter With Blackout Blinds

A blackout blinds can be ordered to fit behind our plantation shutters, allowing you to achieve total room darkness. Ideal for bedrooms, media rooms or nurseries. The honeycomb design completely blocks out the light with each cell having an internal foil wrap, creating both light block out and thermal insulation. The insulating characteristics help keep the heat out in summer and the warmth in during winter.

Shutter With Screen Shade

Screen Shade With Shutter is a special gauze mesh installed on the window, the main purpose of which is to prevent mosquitoes and other insects from entering the room, while maintaining ventilation.

Our R&D team will develop more products..



SPECIFICATION COMPARISON

COMPARISON CHART	BLINDTEX SIGNATURE	BLINDTEX CLASSIC
Material	Paulownia Wood	PVC
Panel Weight Per Sqm	11KG	15KG
Paint Colours	16	12
Stain Colours	12	NA
Brushed Effect Colours	10	NA
Custom Colour Available	YES	YES
Louvre Sizes (Elliptical Louvre)	63mm, 76mm, 89mm, 114mm	63mm, 76mm, 89mm, 114mm
Louvre Sizes (Urban Louvre)	63mm, 76mm, 89mm	89mm
Stile Types: Astragal/Butt/Rebat	Flat / Beaded Profile	Flat / Beaded Profile
Tilt Rod Types: Centre/Off Set/Concealed	YES	YES
Min Panel Width	170mm	170mm
Max Panel Width (Single Hung - 63mm, 76mm, 89mm, 114mm)	1047mm	890mm
Max Bi-fold Hinged Shutter / Multifold With Top & Bottom Track (63mm, 76mm, 89mm, 114mm)	660mm	660mm
Max Multi Fold Hinged Shutter (63mm, 76mm, 89mm, 114mm)	550mm	NA
Min Panel Height (63mm, 76mm, 89mm, 114mm)	250mm	250mm
Max Panel Height With Mid Rail (63mm, 76mm, 89mm, 114mm)	3000mm	3000mm
Max Panel Height Without Mid Rail (63mm, 76mm, 89mm, 114mm)	1981mm	1828mm
Max Number of Panels Hinged Together (63mm, 76mm, 89mm, 114mm)	2	2
Max Sliding Panel with Centre Stile (63mm, 76mm, 89mm, 114mm)	1000mm	Double-Sliding 1700mm
Max Panel Height With Mid Rail (63mm, 76mm, 89mm, 114mm)	3000mm	3000mm
Min Panel Height (63mm, 76mm, 89mm, 114mm)	254mm	254mm
One Mid Rail Required (63mm, 76mm, 89mm, 114mm)	1500-2499mm	1500-2499mm
Two Mid Rail Required (63mm, 76mm, 89mm, 114mm)	2500-3000mm	2500-3000mm
Top & Bottom Rail Max Width (63mm, 76mm, 89mm, 114mm)	178mm	150mm
Top & Bottom Rail Min Width (63mm, 76mm, 89mm, 114mm)	76.2mm	76.2mm
Mid Rail Width	76.2mm (Louvre: 63,89,114) / 63.5mm (Louvre:76)	79.25mm
Mid Rail Position Critical Option	YES	YES

SPECIFICATION COMPARISON

Split Louvres MAX Louvre Qty: Centre / Offset Tilt Rod	63mm & 76mm: 23 Louvres / 89mm: 20 Louvres / 114mm: 17 Louvres	63mm & 76mm: 23 Louvres / 89mm: 20 Louvres / 114mm: 17 Louvres
Split Louvres MAX Louvre Qty: Hidden Tilt Rod	63mm & 76mm: 14 Louvres / 89mm: 12 Louvres / 114mm: 10 Louvres	63mm & 76mm: 14 Louvres / 89mm: 12 Louvres / 114mm: 10 Louvres
Hidden Hinge Option	Available with Frame Types: L Frames 50mm & 70mm / Z Frames 40mm & 50mm. Not available with 38mm Stile	NA
Shutter + Shade Option	YES	YES
Ring Pull Available	YES	NA
Solid Panels Available	YES	NA
Special Shapes	YES	YES
Horizontal T-Post Available	YES	YES
Fixed Louvres Available	YES	YES
Concealed Round Hinge Available	YES	NA
Extension Rod	YES	YES
WARRANTY T&C'S APPLY	3 Years	3 Years

Mid Rail Deviations

63mm & 76mm Deviation: 31.75mm	89mm Deviation: 38.1mm	114mm Deviation: 50.8mm
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Bay Posts 90 & 135 degree are standard, other angles are optional and must be specified upon order


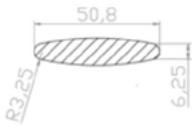



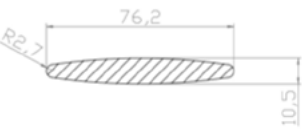

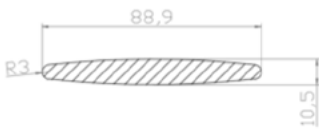

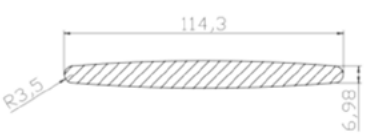
Lifting may be needed to prevent panels catching on the frame or the floor

Due to the natural characteristics of the materials used, colours may vary between dye lots. Please order shutters for the same home at one time. Variations may also occur between the finished products and the colour samples.

HARDWARE SELECTION	BLINDTEX SIGNATURE WOOD	BLINDTEX CLASSIC PVC
White	YES	YES
Off White	YES	YES
Chrome	YES	YES
Stainless Steel	YES	YES
Brass	YES	YES
Antique Brass	YES	YES
Bronze	YES	YES
Black	YES	YES

Wooden Component Guide

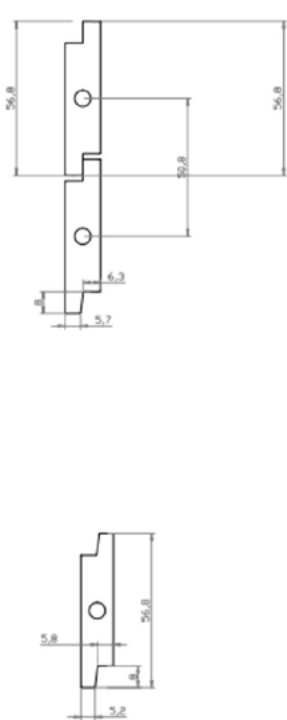
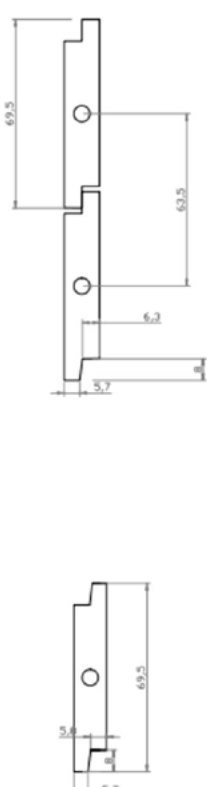
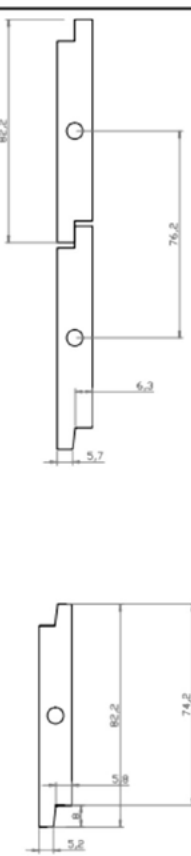
Wooden Louver

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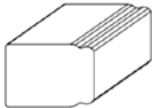

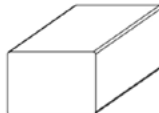
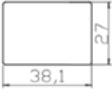
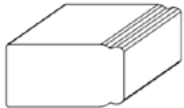

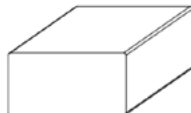

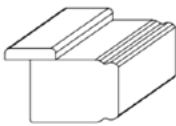
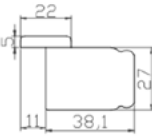
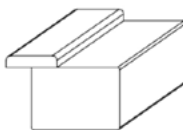
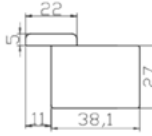
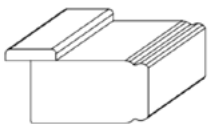
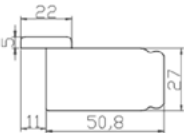
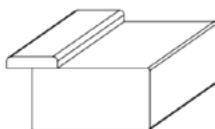
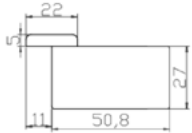
Urban Louvre

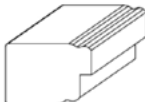
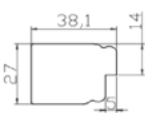
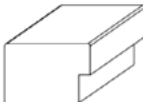
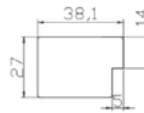
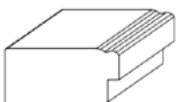
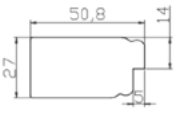
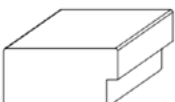
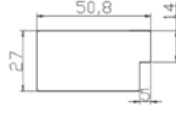
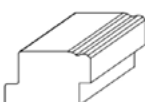
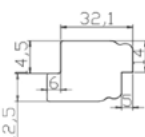
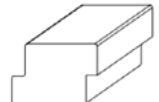
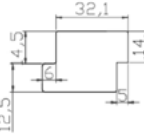
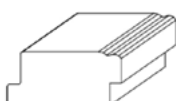
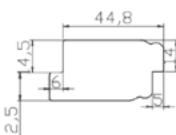

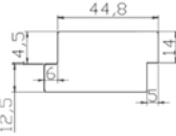
Blindtex Signature Wood Louvres Sizes: 63mm, 76mm, 89mm.

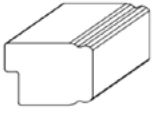
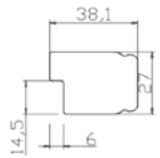
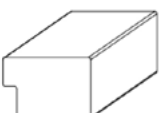
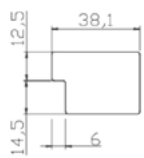
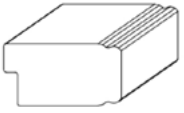
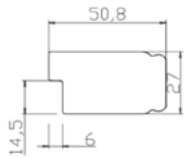

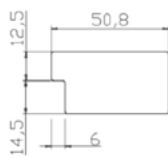
Blindtex Classic PVC Louvres Size: 89mm.

 <p>63mm Urban</p>	 <p>76mm Urban</p>	 <p>89mm Urban</p>
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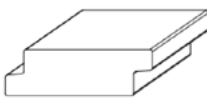
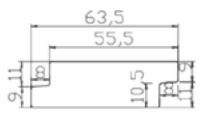
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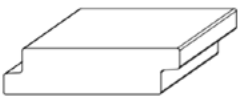
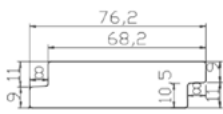

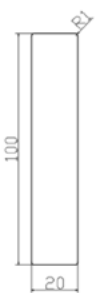
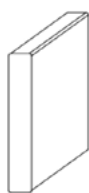

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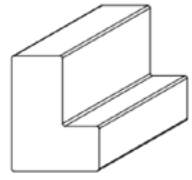
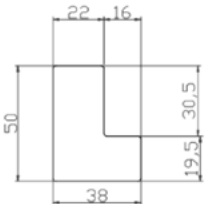
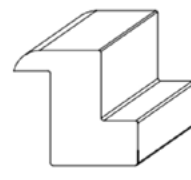
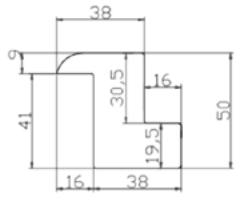
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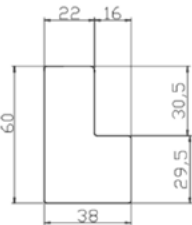
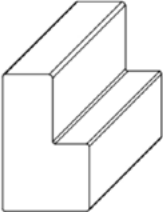
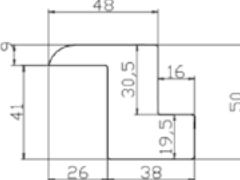

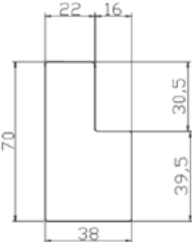
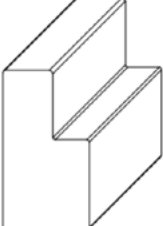
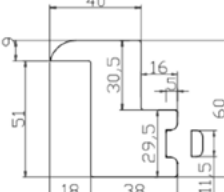
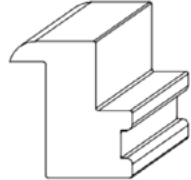

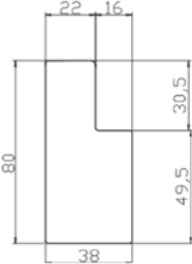
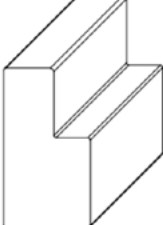
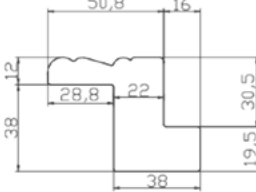
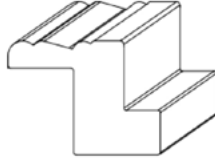
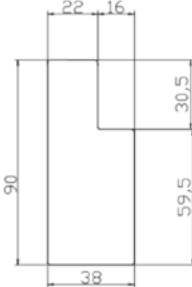
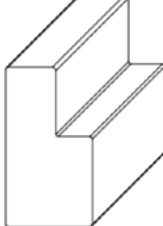
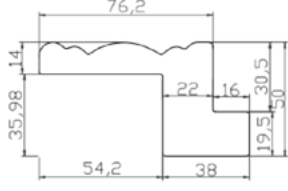

• Wooden Rail

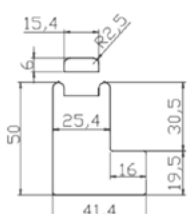
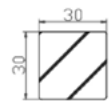
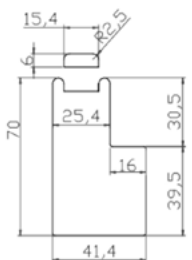
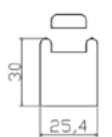
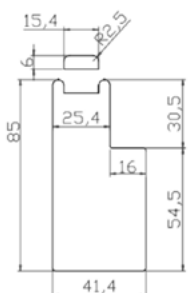
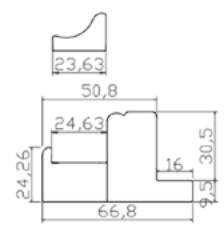
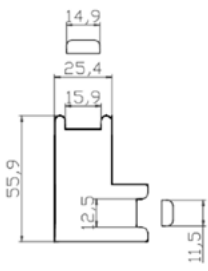
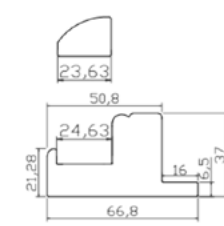
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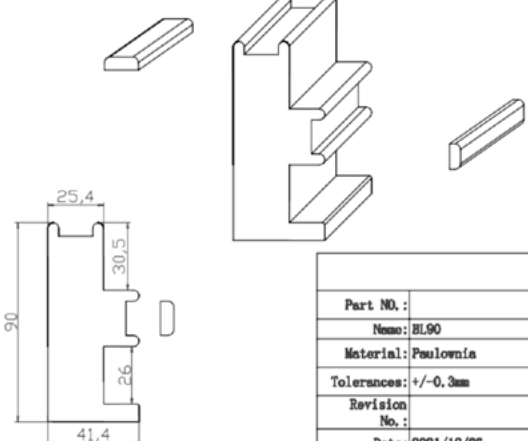
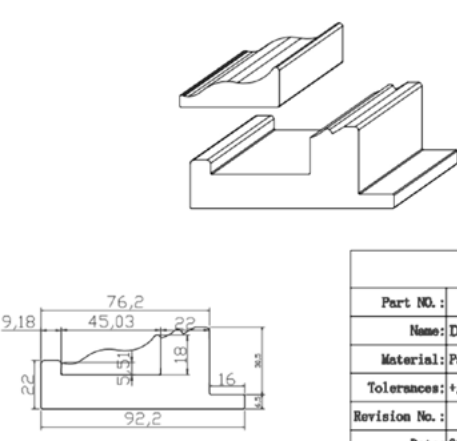
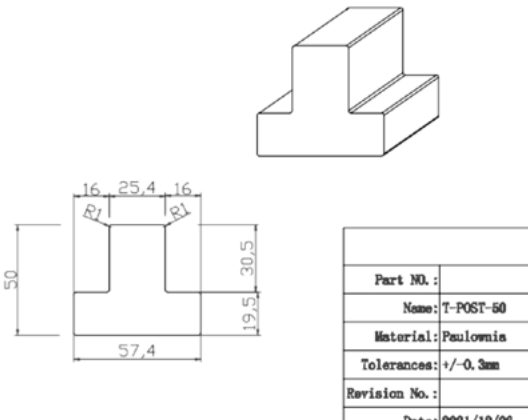
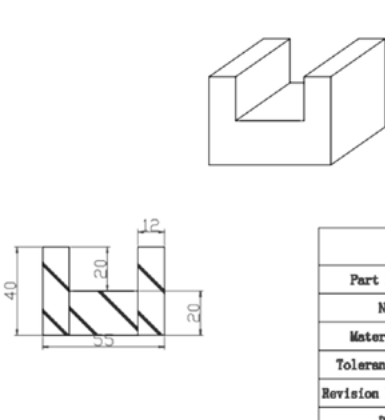
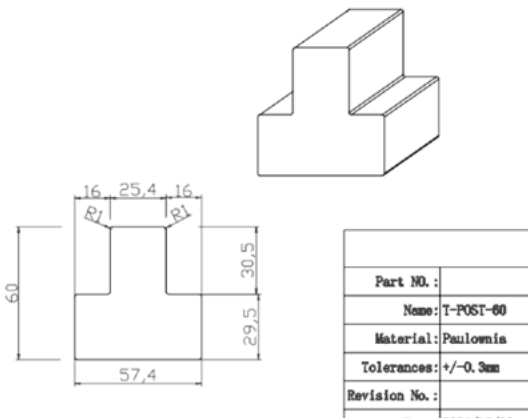
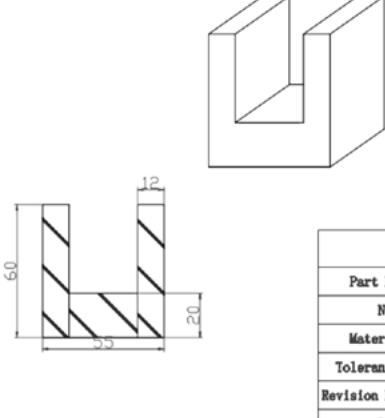
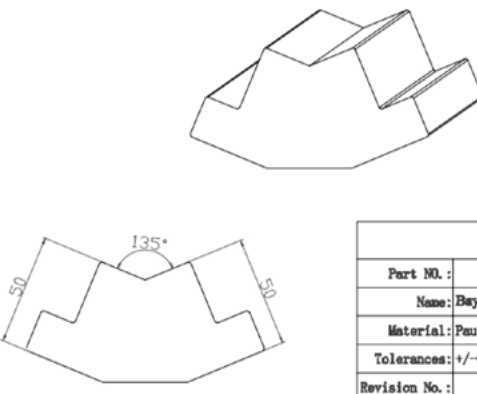
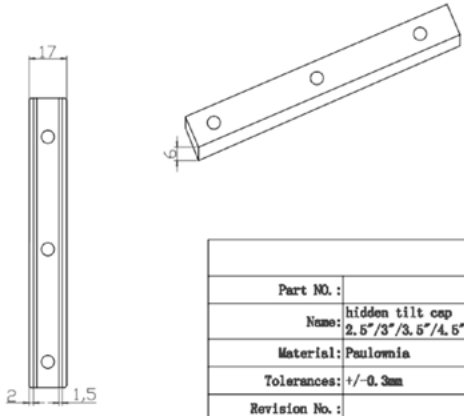
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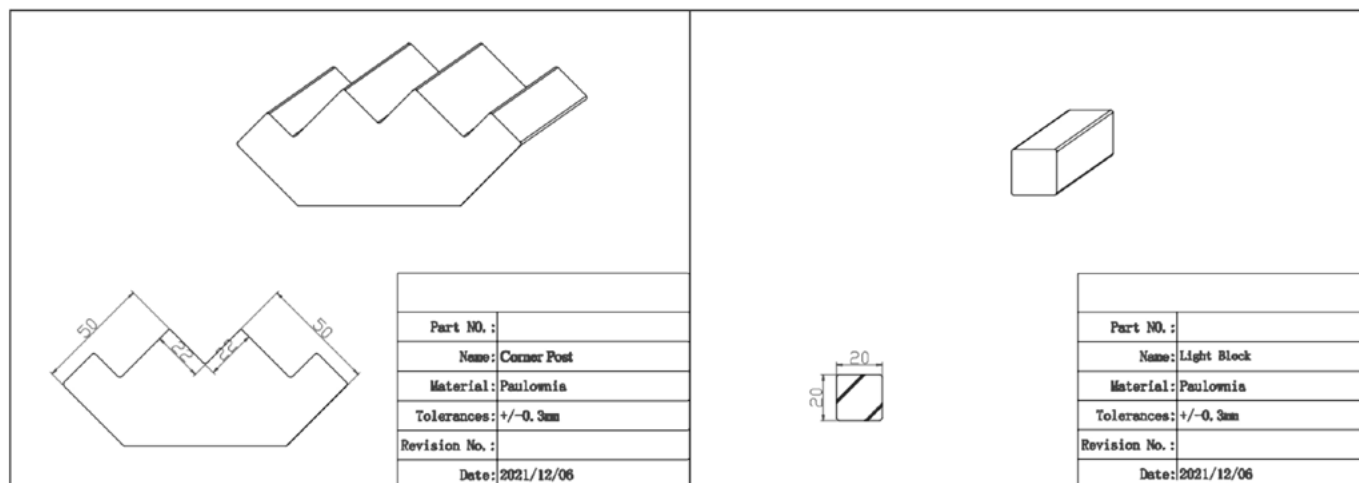
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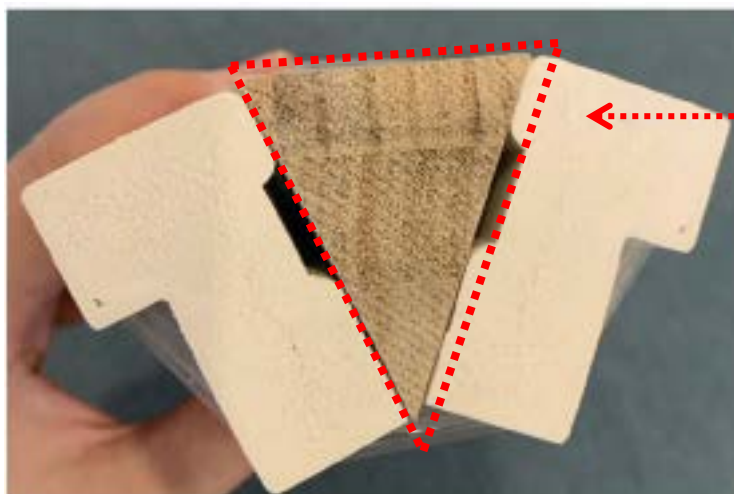
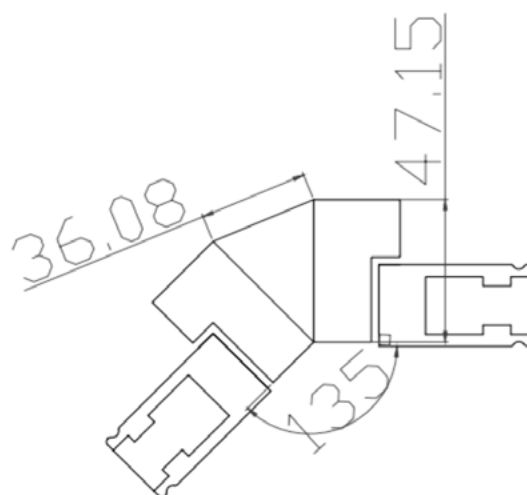
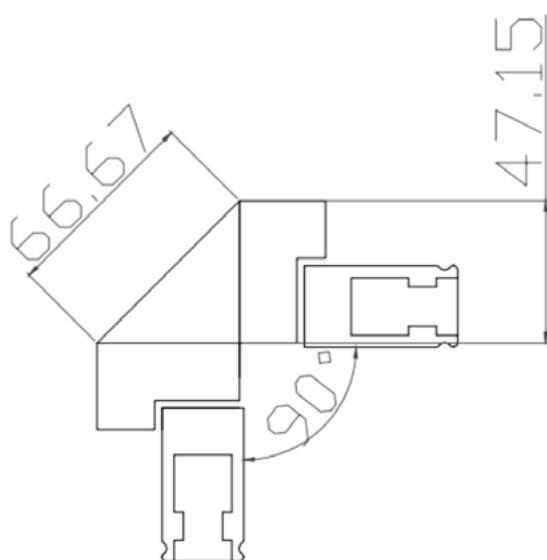
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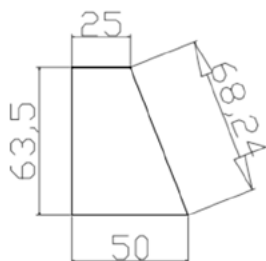
Post Customized Corner Post



A very noteworthy aspect

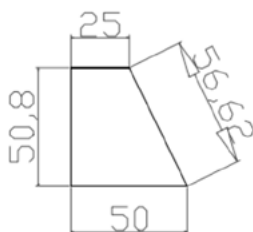
Customers can customize corners
at any angle

Updated Wooden Component

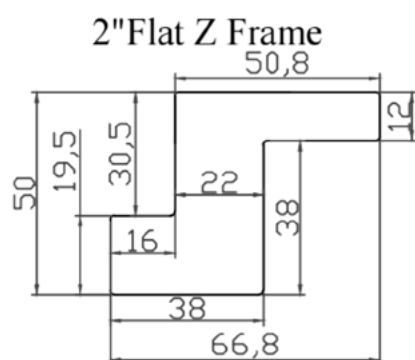


25/50*63,5

ZF

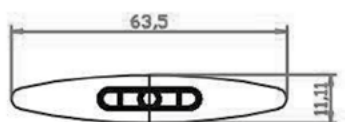


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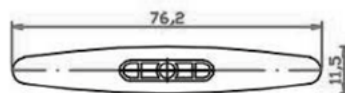


PVC Component Guide

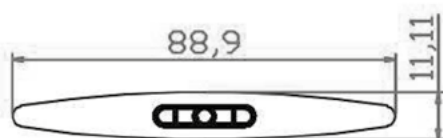
PVC Louvre



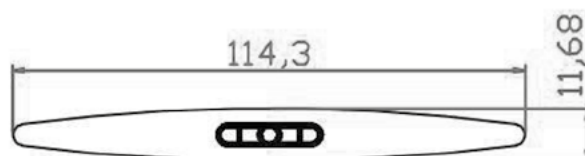
PVC 63mm Elliptical Blade



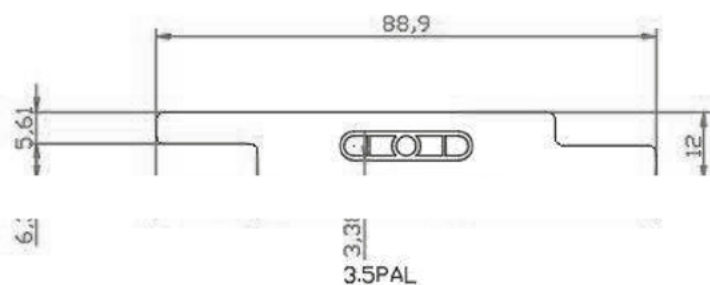
PVC 76mm Elliptical Blade



PVC 89mm Elliptical Blade

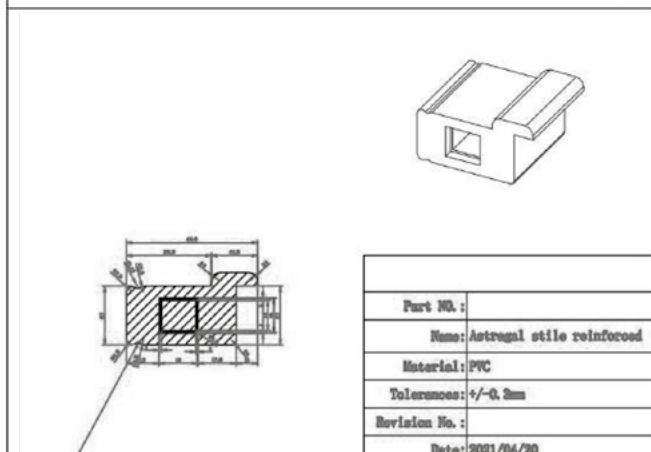


PVC 114mm Elliptical Blade

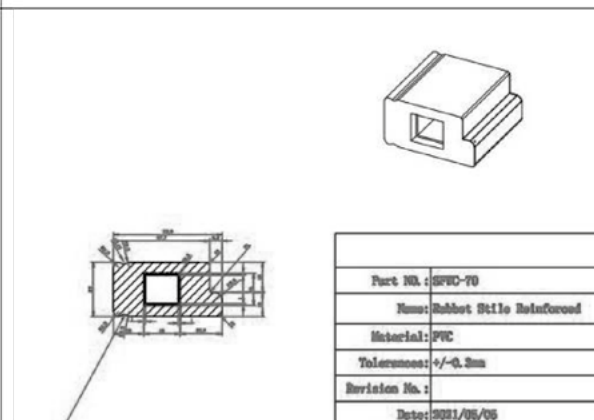


PVC Stile

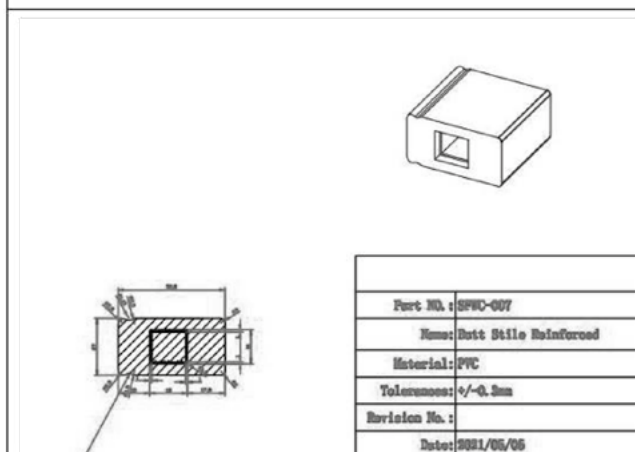
DBS - Beaded Astragal Stile



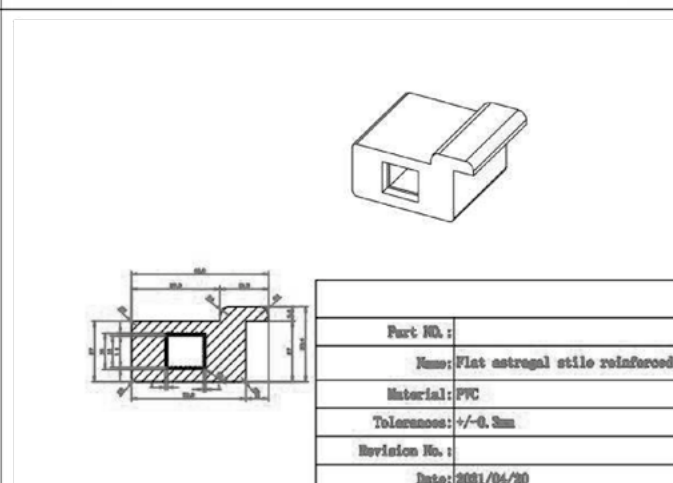
RBS - Beaded Rabbet Stile



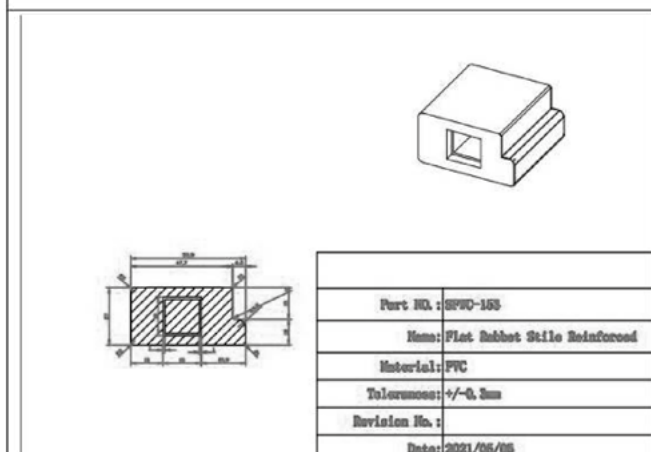
BS - Beaded Butt Stile



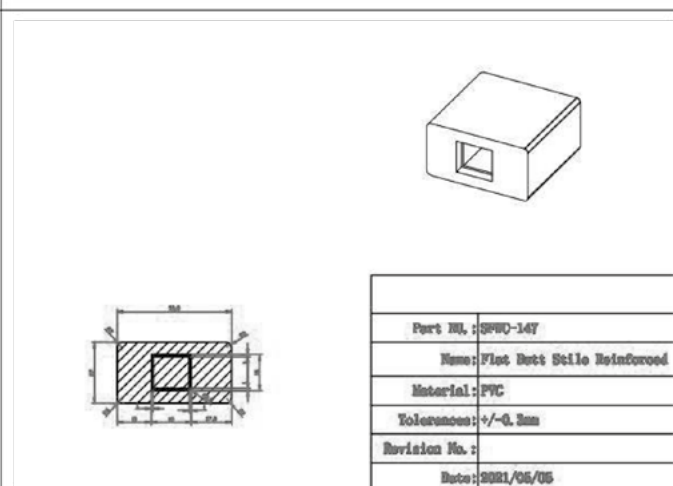
DFS - Flat Astragal Stile



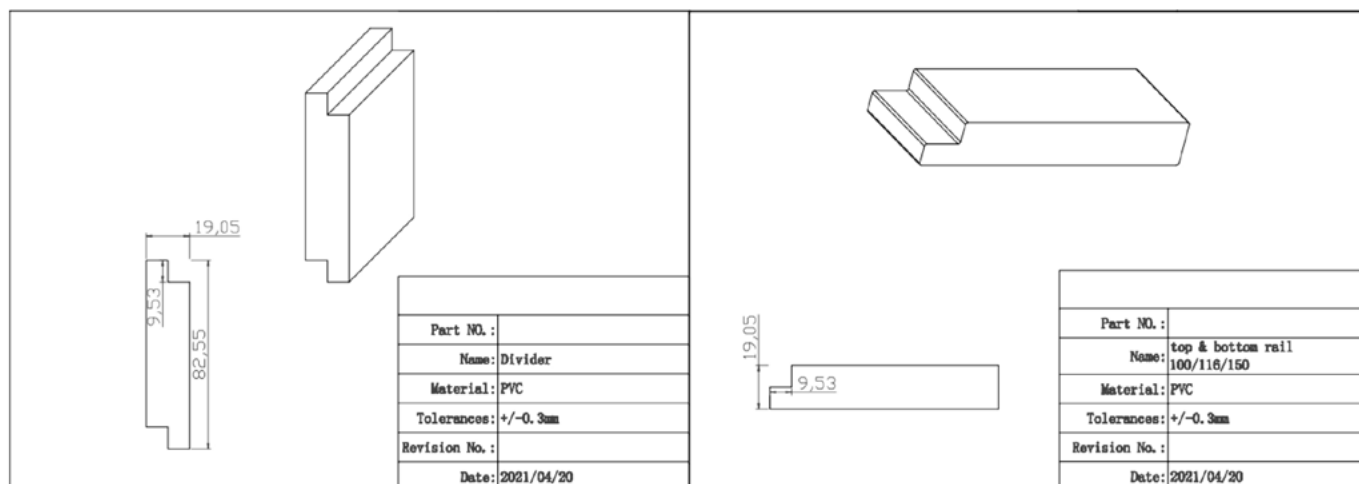
RFS - Flat Rabbet Stile



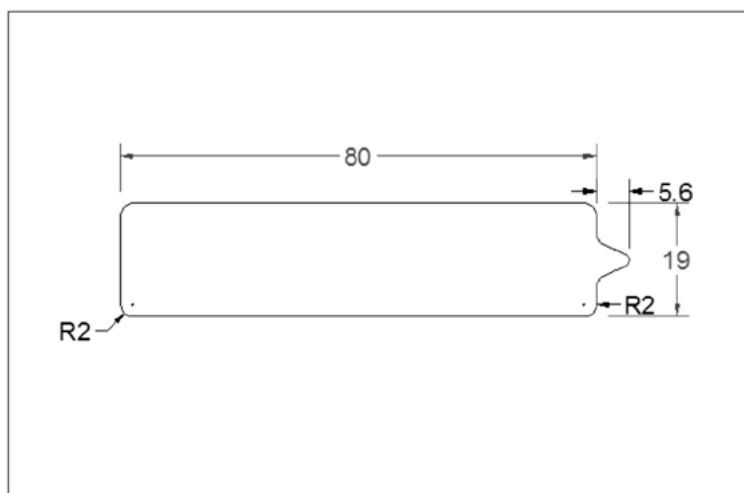
FS - Flat Butt Stile



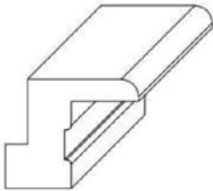
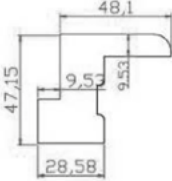
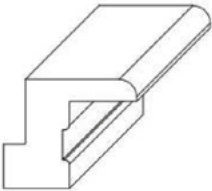
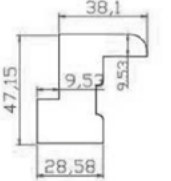
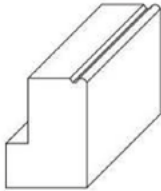

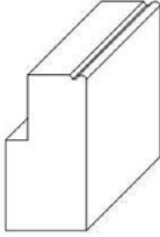
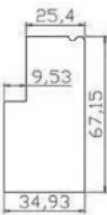
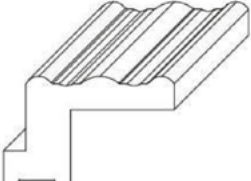
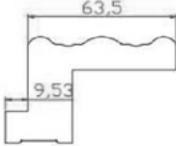
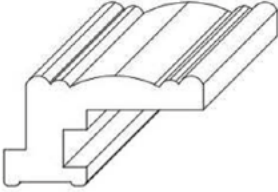
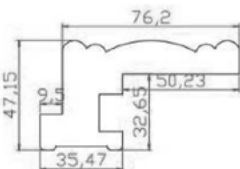
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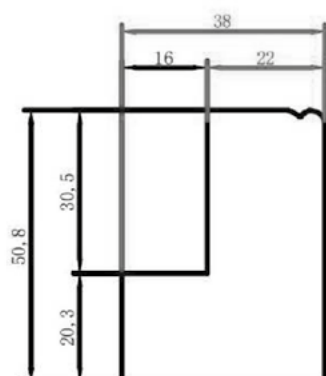
Double sided upper & lower boards



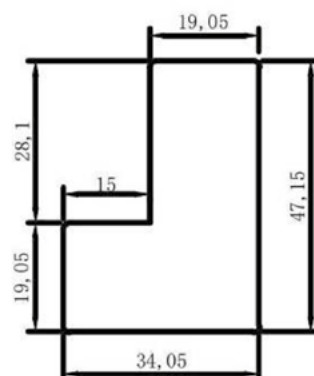
PVC Frame

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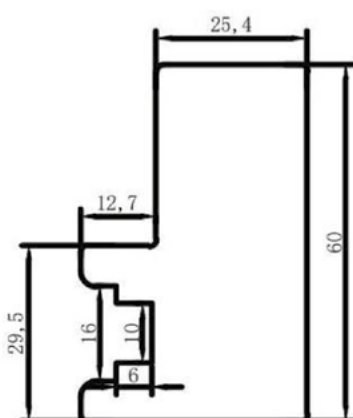
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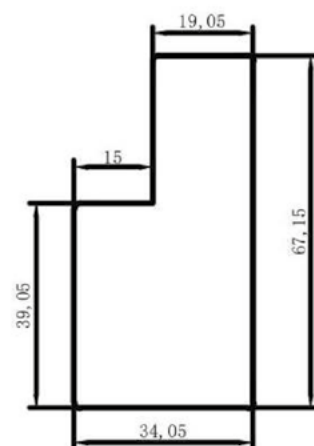
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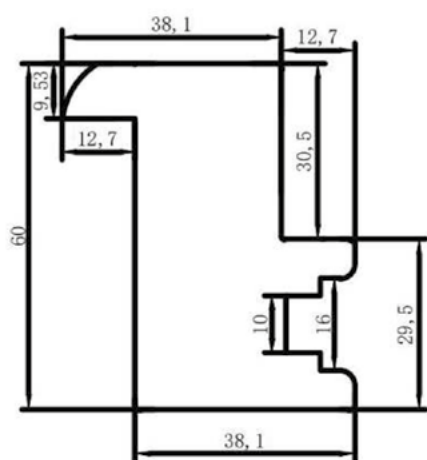
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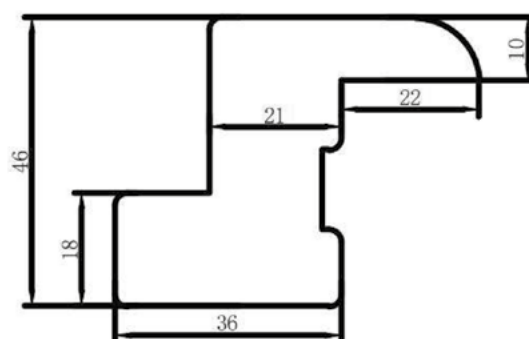
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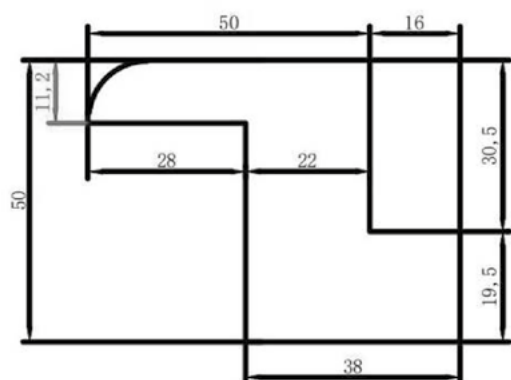


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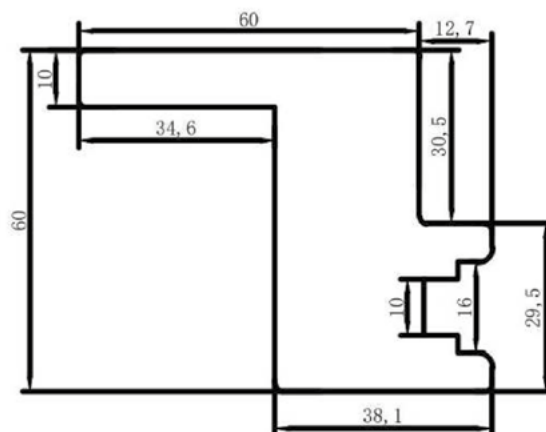


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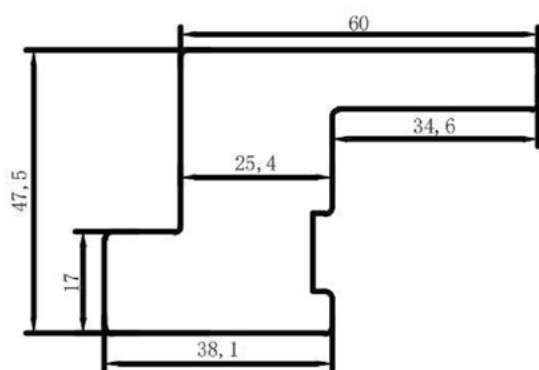
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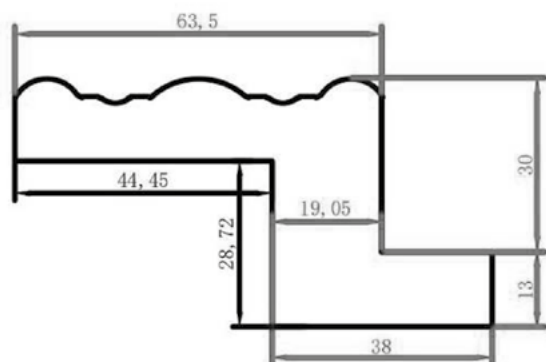
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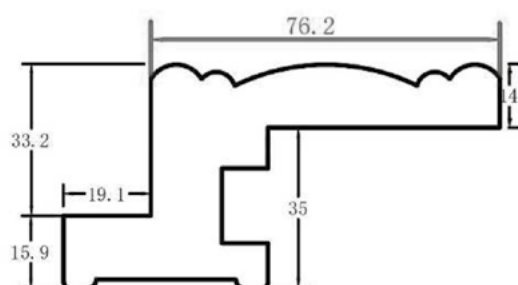
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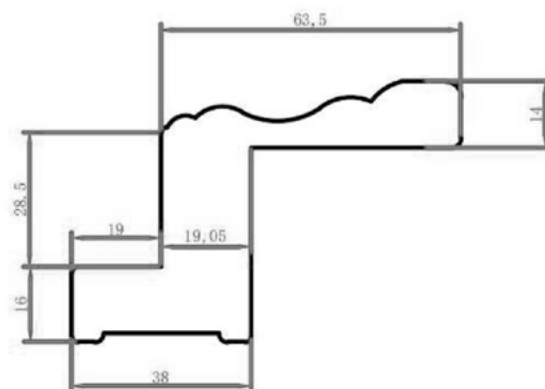
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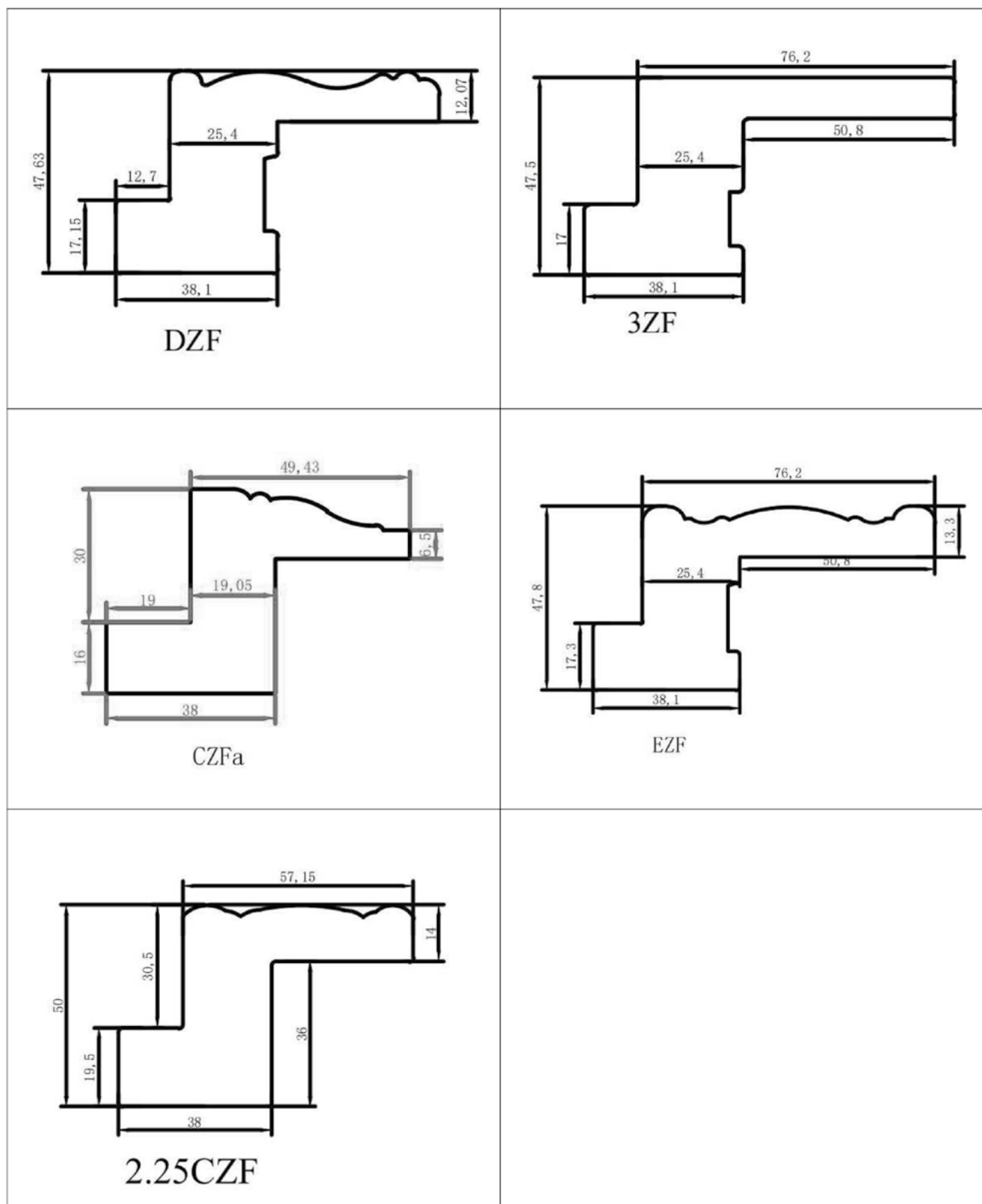


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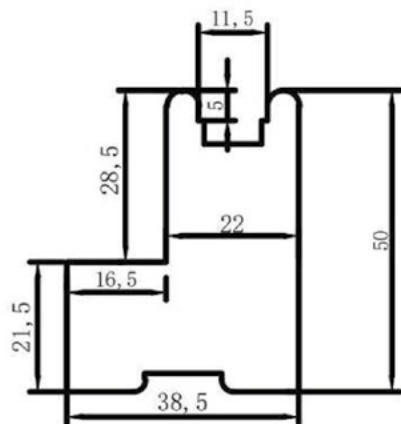


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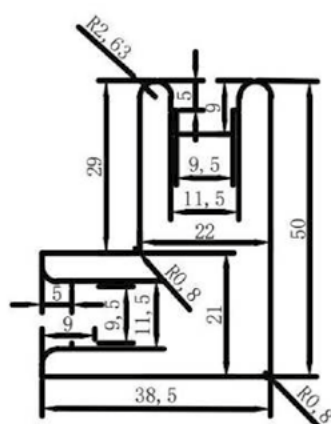
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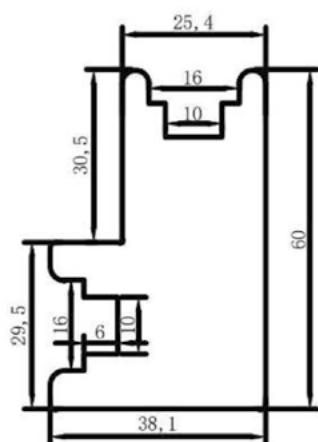
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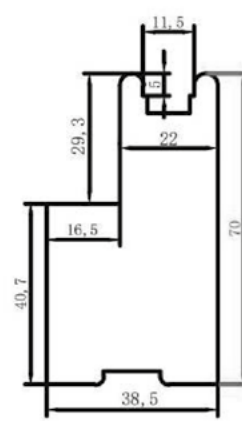
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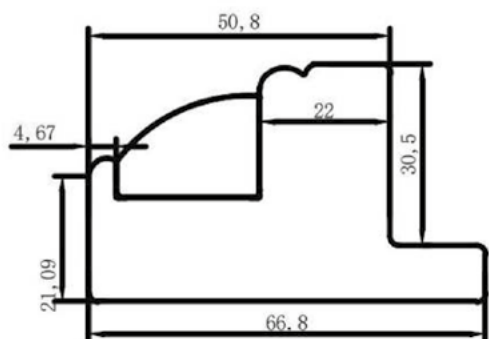
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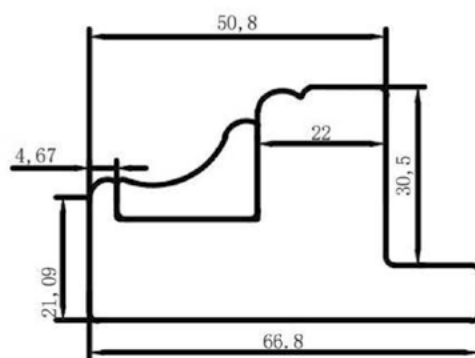
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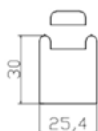
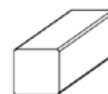
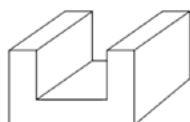
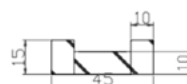
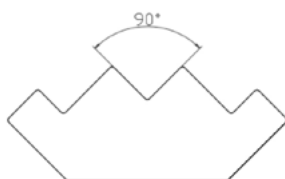
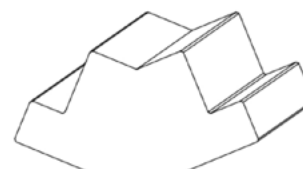
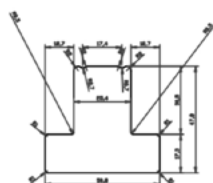
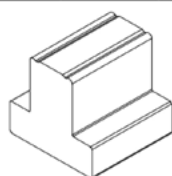
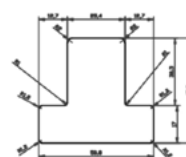
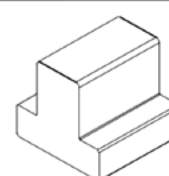
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DFD-D1

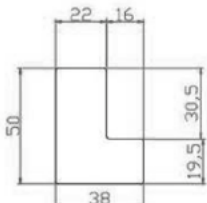
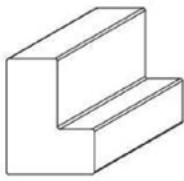
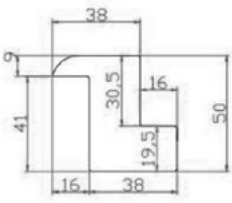
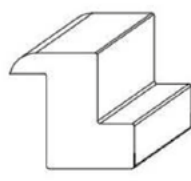
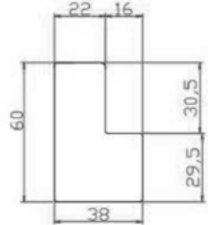
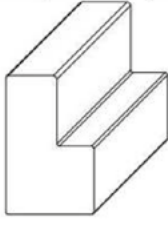

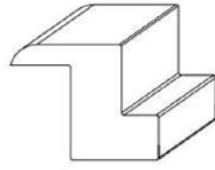

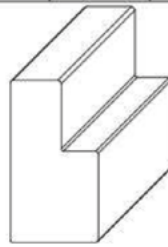


DFD-D2

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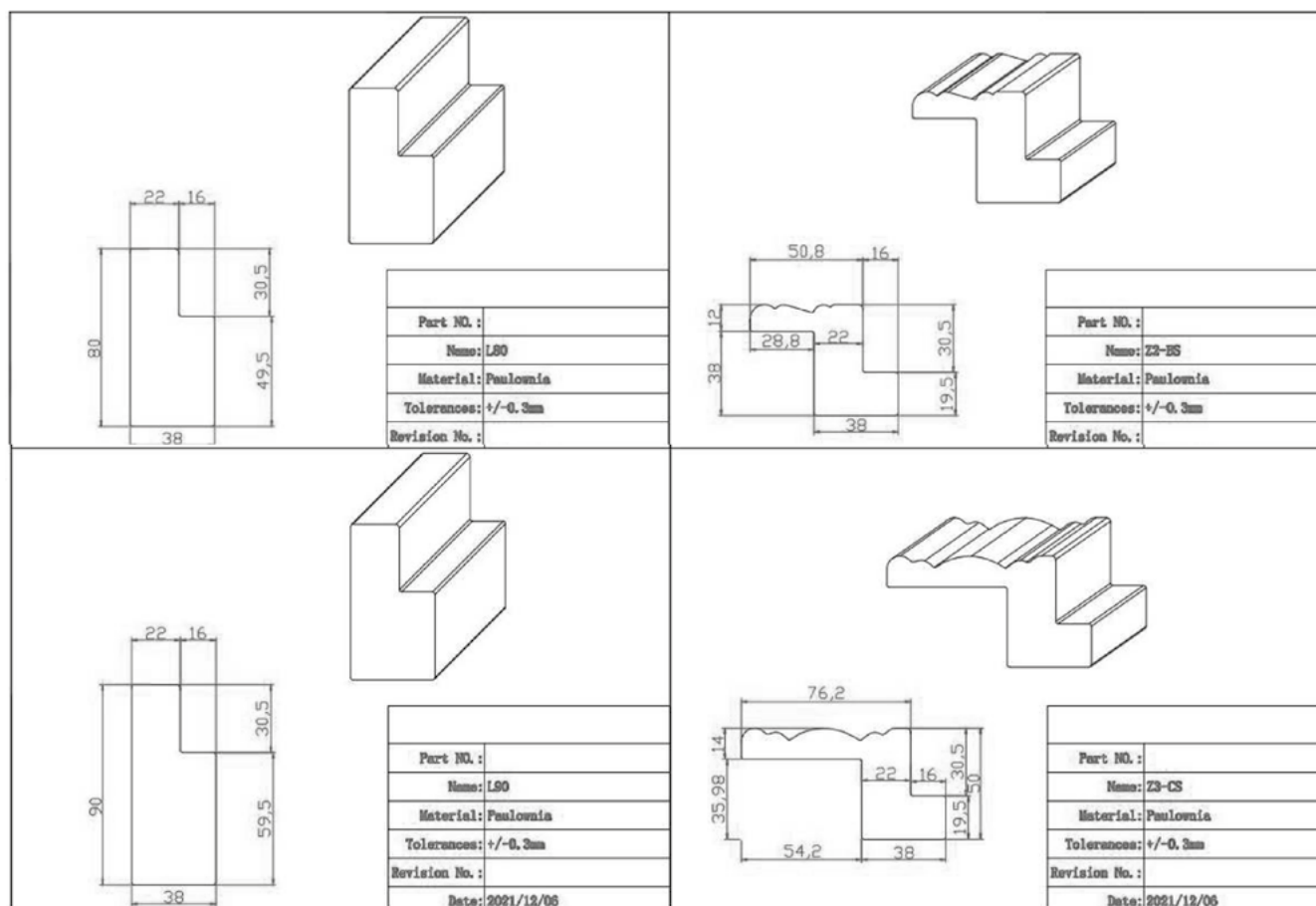
Curveable Frames For Special Shapes Shutter

Wooden Frame

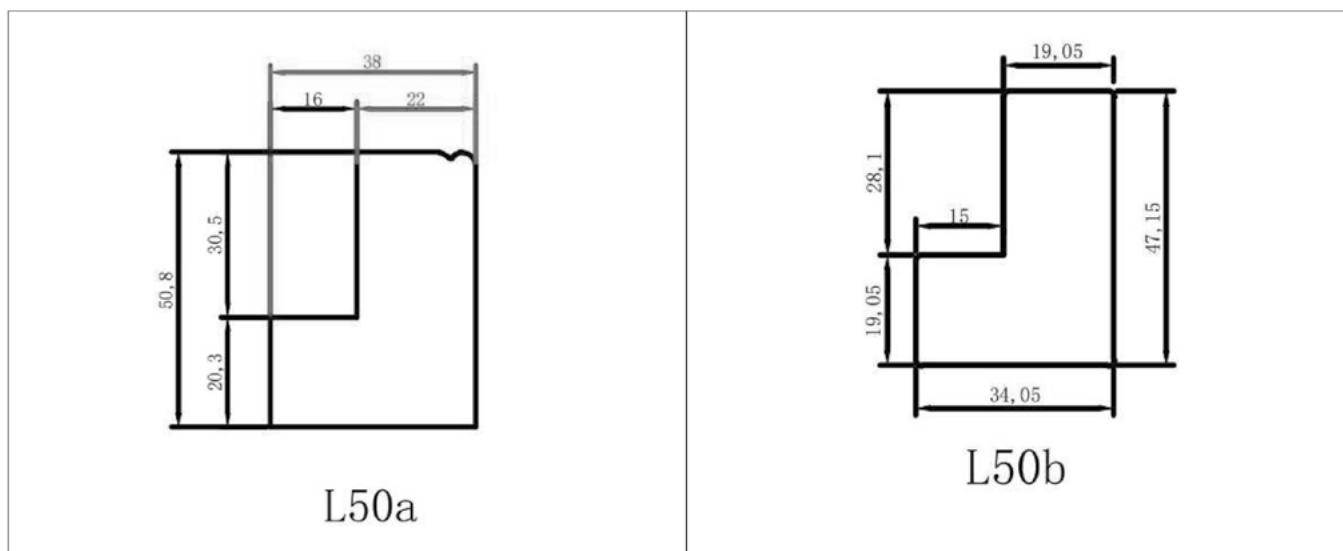
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Date:	2021/12/06																								

Curveable Frames For Special Shapes Shutter

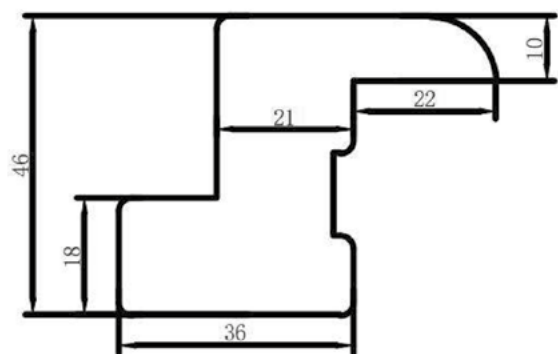
Wooden Frame



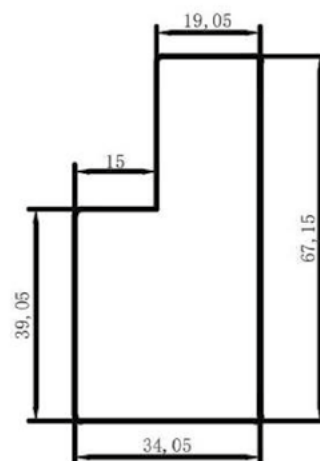
PVC Frame



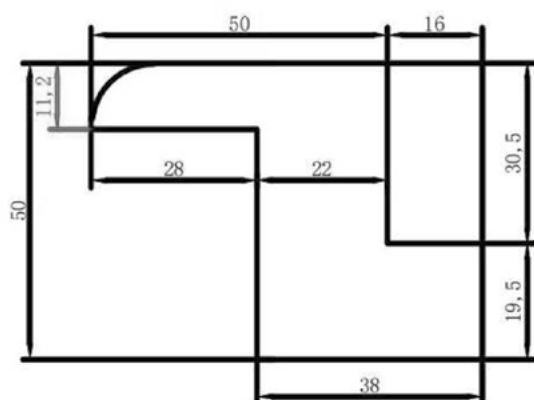
Curveable Frames For Special Shapes Shutter



Z43



L70b



Z50a

SHUTTERS COLOURS













BLINDTEX SIGNATURE

PAINTED COLOURS			
			
PW01 True White	PW02 Classic White	PW03 Snow White	PW04 Frost White
			
PW05 Ivory	PW06 Pearl	PW07 Almond	PW08 Pistachio
			
PW09 Olive	PW10 Sage	PW11 Cloud	PW12 Dove
			
PW13 Dolphin	PW14 Mink	PW15 Fossil	PW16 Lead

SHUTTERS COLOURS

BLINDTEX SIGNATURE




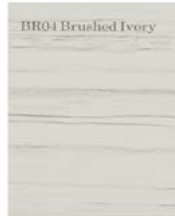


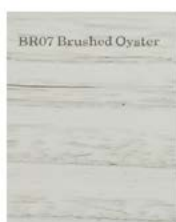



STAINED COLOURS

			
PW17 Maple	PW18 Wheat	PW19 Pecan	PW20 Caramel
			
PW21 Umber	PW22 Mocha	PW23 Meranti	PW24 Nubuck
			
PW25 Espresso	PW26 Hickory	PW27 Graphite	PW28 Ebony

SHUTTERS COLOURS

BLINDTEX SIGNATURE

BRUSHED COLOURS

			
BR01 Brushed True White	BR02 Brushed White	BR03 Brushed Ash	BR04 Brushed Ivory
			
BR05 Brushed Bamboo	BR06 Brushed Oak	BR07 Brushed Oyster	BR08 Brushed Stone
			
BR09 Brushed Slate	BR10 Brushed Indigo		

SHUTTERS COLOURS

BLINDTEX CLASSIC

			
PV01 True White	PV02 Classic White	PV03 Snow White	PV04 Frost White
			
PV05 Ivory	PV06 Pearl	PV07 Concrete	PV08 Oyster
			
PV09 Stone	PV10 Smoke	PV11 Slate	PV12 Fern

HINGE COLOURS

				
White	Off White	Chrome	Stainless Steel	Brass
				
Antique Brass	Bronze	Black	3" Bi-Fold	L Shape

Custom Colour






Embrace Your Individuality

All you need to do is send us the colour card you need, or choose from colour card swatches, RAL, Jotun, Farrow & Ball.

We match the colour of your choice and send it to you for approval. We offer customized colour shutter with no minimum order quantity.















Tilt Rod Option

<p>Center Tilt Rod</p>		<p>Center tilt rod in the centre of the louver Tilt Rod Position: Front of pane Wooden shutter, PVC shutter available</p>
<p>Offset Tilt Rod</p>		<p>Off set tilt rod is on the side of the panel, usually near the hinge, allowing customization of the position Wooden shutter, PVC shutter available</p>
<p>Concealed/Hidden Tilt Rod</p>		<p>Concealed /Hidden Tilt Rod is inside the stile using hidden rack and pin Wooden shutter, PVC shutter available</p>

Hardware

		
3" Butterfly Hinges	3" Hinges	White Round Hole 255
		
3" Bifold Hinges	4" Bifold Hinges	Skylight Hinge
		
White Pivot Hinge Inside	White Pivot Hinge Outside	L Shaped Hinges
		
Sim Hinge	X-Hidden Hinge	Cylindrical-Hidden Hinge

		
Long PIN	Tension PIN	Spring Load PIN
		
Spring Load PIN	Two Part PIN	Tension PIN
		
Standard PIN	PIN for Hidden Tilt Rod	PIN for PVC Hidden Tilt Rod
		
PIN With Screw	Dowel	Swallow Tail Pins - 12*10*8

		
Swallowtail Pins-27mm	Swallowtails Pins-36mm	Swallowtail Pins-50mm
		
Screw For Magnet Plate	Screw For Magnet	Screw For Hinges
		
Screw For Clear View Tilt Rod	PIN for Hidden Tilt Rod	Tension Screws+Spring
		
Assembly Screws	Stainless U-Screws-416K/419K	

		
Hole Plug-Long Groove	Hole Plug-Short Groove	Covers For Rabbet Stiles
		
End Cap Used For Stile-15.65/16.45/17.17/19.1mm	Hole Plug-No Groove	Sticker-15/20mm
		
Panel Feet	Shoulder Washer For Adjust Hole	Screw Ring Used For Adjust Hole Screw
		
Hinge Packer	Real Louver Control 2.5/3.5/4.5	Rack For Hidden Rod

		
Round Magnet	Round Magnet Plate	Arch Magnet Plate
		
L Magnet Plate	White New L Shape Magnet Plate	13 Pang Magnet
		
Thick Magnet	Long Magnet	Magnet
		
Catcher	Button Catch	

		
Pull Ring	Solid Knob With 32mm Screw	Skylight Lock
		
Blades Lock	Lock	Flush Bolt
		
Bracket-75/100/135/180mm	L Shape Return	Latch 1
		
Latch 2	Latch 3	

		
M-Bottom Track	U-Bottom Track	Top Track
		
T Shape Bottom Guide	Bottom Pivot	Bottom Pivot
		
Wheel	Bottom Guide	Track Stop
		
Aluminium Bottom Pivot	Aluminium Top Pivot + Wheel	

Track Shutters

Bi-fold Shutters

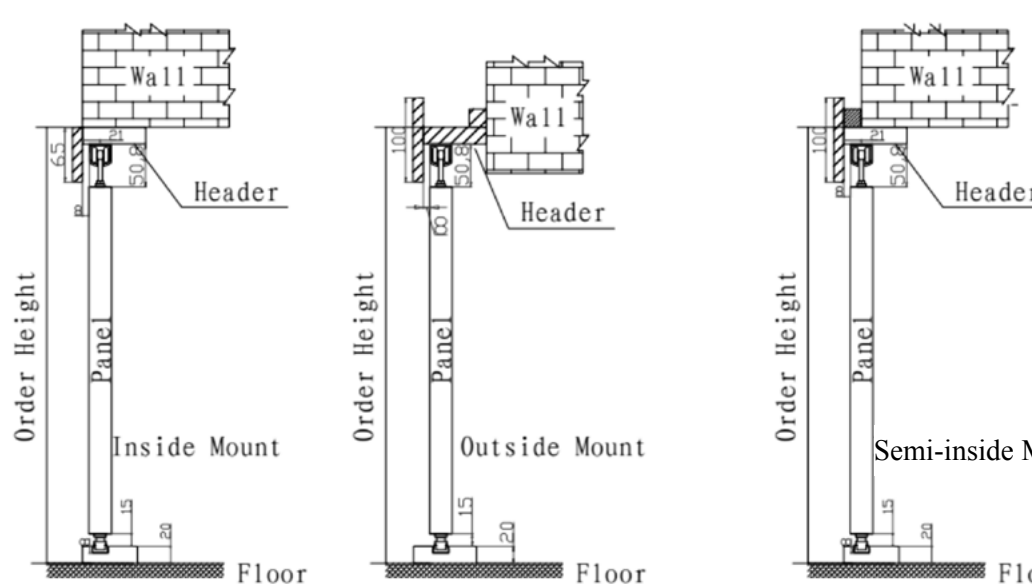
Max Panel Height: 3000mm (During 1500mm-2500mm, must have 1 Divider; More than 2500mm, must have 2 Divider)

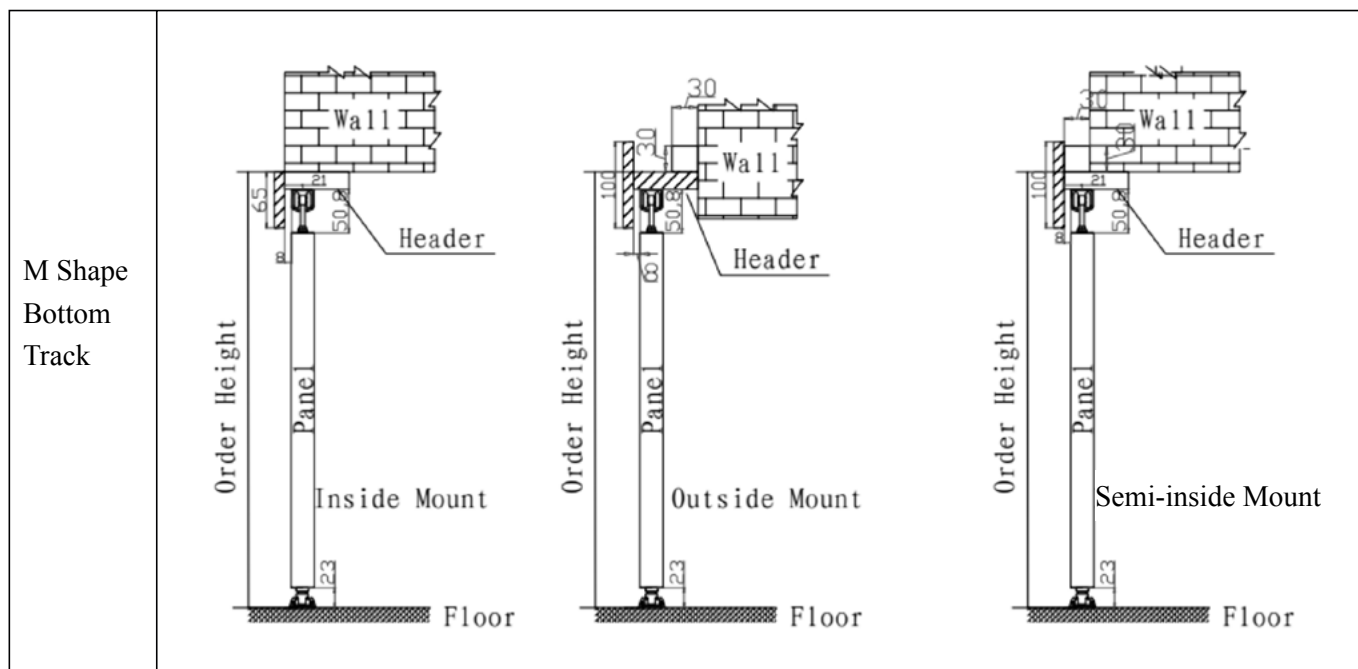
Minimum Panel Height: 300mm

Max Panel Width: 650mm

Minimum Panel width: 200mm

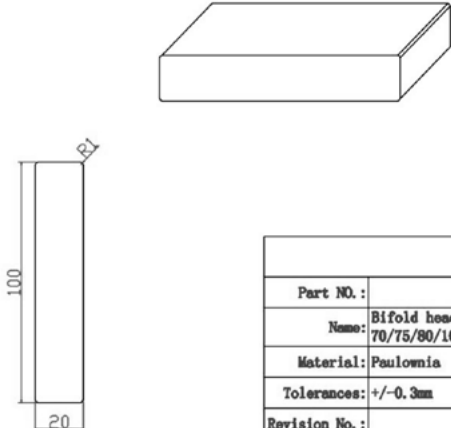
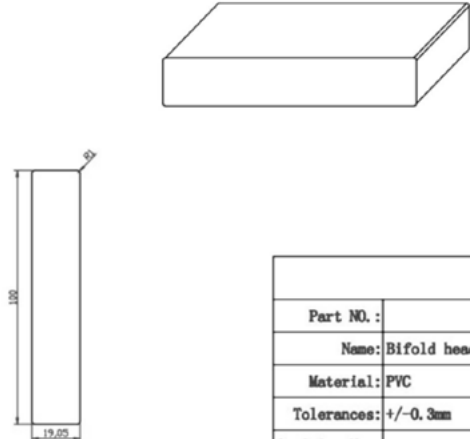
Available for 63mm Shutter, 76mm Shutter, 89mm Shutter and 114mm Shutter

Different bottom track options	
Bottom board with C shape bottom track	
Bi-fold shutter also can be inside mount and outside mount	

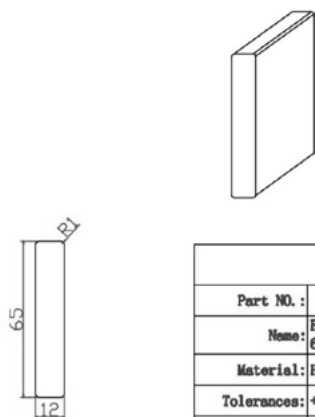


Bi-fold shutter also can be inside mount and outside mount

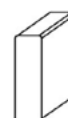
Side Board Options

 <table border="1"> <tr> <td>Part NO.:</td> <td></td> </tr> <tr> <td>Name:</td> <td>Bifold header+side board 70/75/80/100/120/130/200</td> </tr> <tr> <td>Material:</td> <td>Paulownia</td> </tr> <tr> <td>Tolerances:</td> <td>+/-0.3mm</td> </tr> <tr> <td>Revision No.:</td> <td></td> </tr> <tr> <td>Date:</td> <td>2021/12/06</td> </tr> </table>	Part NO.:		Name:	Bifold header+side board 70/75/80/100/120/130/200	Material:	Paulownia	Tolerances:	+/-0.3mm	Revision No.:		Date:	2021/12/06	 <table border="1"> <tr> <td>Part NO.:</td> <td></td> </tr> <tr> <td>Name:</td> <td>Bifold header+side board</td> </tr> <tr> <td>Material:</td> <td>PVC</td> </tr> <tr> <td>Tolerances:</td> <td>+/-0.3mm</td> </tr> <tr> <td>Revision No.:</td> <td></td> </tr> <tr> <td>Date:</td> <td>2021/04/20</td> </tr> </table>	Part NO.:		Name:	Bifold header+side board	Material:	PVC	Tolerances:	+/-0.3mm	Revision No.:		Date:	2021/04/20
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Material:	PVC																								
Tolerances:	+/-0.3mm																								
Revision No.:																									
Date:	2021/04/20																								
<p>Wooden:</p> <p>(size:70mm/75mm/80mm/100mm/120mm/130mm/200mm/220mm*20mm, custom size available)</p>	<p>PVC:</p> <p>(size: 100mm/160mm/200mm*19.05mm)</p>																								

Facia / Valance Options



Part NO.:	
Name:	Fascia for inside mount bifold
	65/75/80/100/115/120/150/160/200
Material:	Paulownia
Tolerances:	+/-0.3mm
Revision No.:	
Date:	2021/12/06



Part NO.:	
Name:	Side Fascia
Material:	PVC
Tolerances:	+/-0.3mm
Revision No.:	
Date:	2021/04/20

Wooden:

(size:65mm,75mm/80mm/100mm/115mm/120mm/150mm/160mm/200mm*12mm, custom size available)

PVC:

(size:32mm/ 60mm/100mm*10mm)

Light Block: 20X20mm

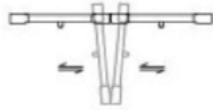


Part NO.:	
Name:	Light Block
Material:	Paulownia
Tolerances:	+/-0.3mm
Revision No.:	
Date:	2021/12/06

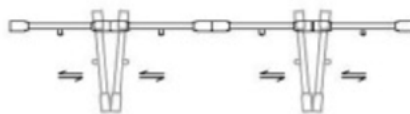
Except LR/LL/RR/LLRR... Such as conventional Bi-fold, can also be free moving panels

SS-SS-SS : This is a special config for bi-fold track system, means no panel is fixed. They are divided into four groups. Each group works independently.

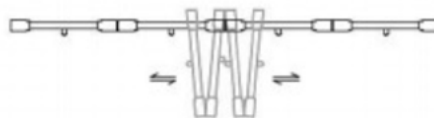
(IP-SS)



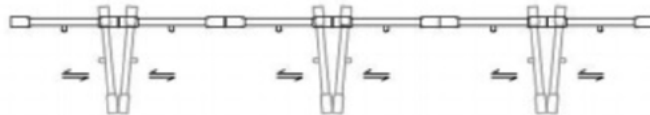
(IP-SS-SS)



(IP-SSSS)





(IP-SS-SS-SS)











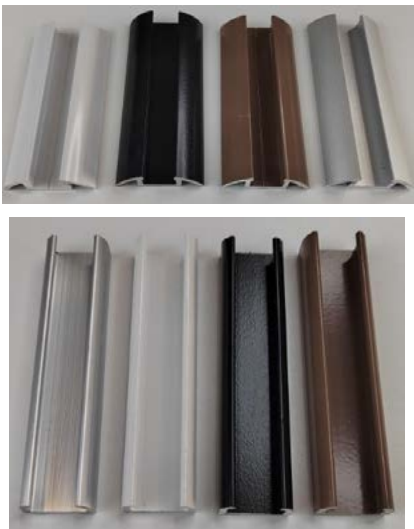



Explanation on SS-SS-SS config : "S" means a panel that can slide freely with tracks, either left or right, no fixing point required. If you want two panels such as ss to slide independently from rest panels, please use dash for separation, for example SS-SS



Other details:

<p>Facia/Valance can be slotted and inserted</p>	
<p>Side Facia/Valance can be added to block light</p>	

<p>Outside mount use brackets</p> <p>4 size: 75mm, 100mm, 135mm 180mm</p>	 
<p>Bi-fold shutter</p> <p>Accessory</p>	 <p>Top Track</p>  <p>Top Pivot</p>  <p>Wheels</p>  <p>Bottom Pivot</p>  <p>Bottom Guide</p>  <p>C Shape Bottom Track with bottom board</p>  <p>M Shape Bottom Track without bottom board</p> 
	
<p>Track colour: Silver, white, black, brown</p>	<p>Bottom guide colour: black, white</p>

By-Pass Shutter

Max Panel Height: 3000mm: If the panel height is between 1500mm - 250mm then one mid-rail is required. If the panel height is more than 2000mm then two mid-rails are required

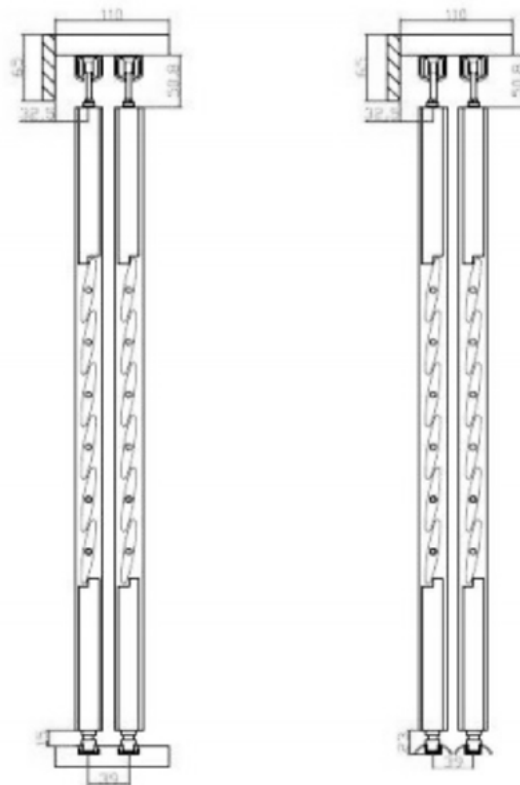
Minimum Panel Height: 300mm

Max Panel Width: 500mm-1400mm (When the width more than 800mm, must use center stile).

Minimum Panel width:200mm

Available for 63mm shutter, 76mm shutter, 89mm shutter and 114mm shutter

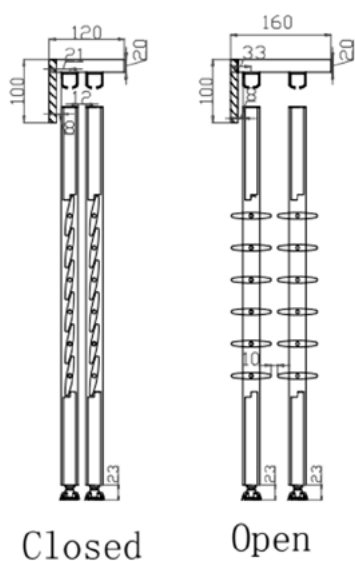
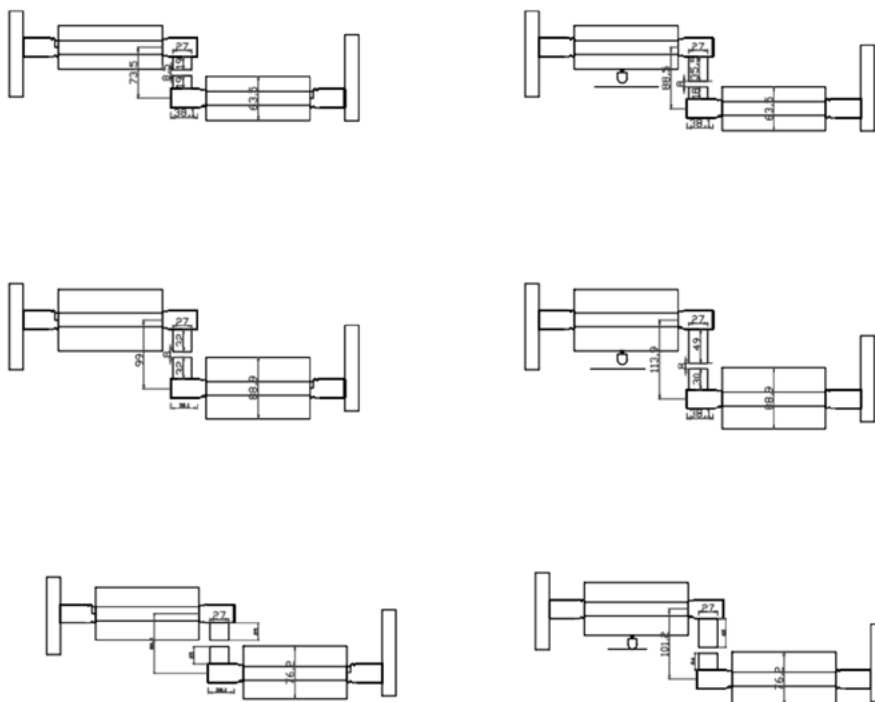
Different bottom track options



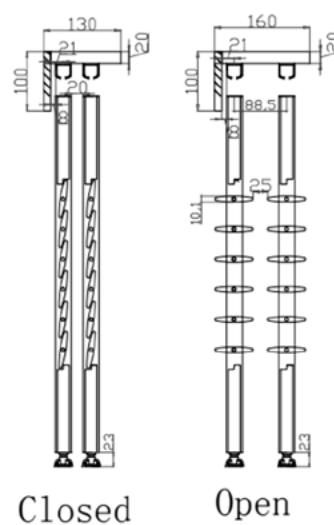
With bottom board (C track)

M track

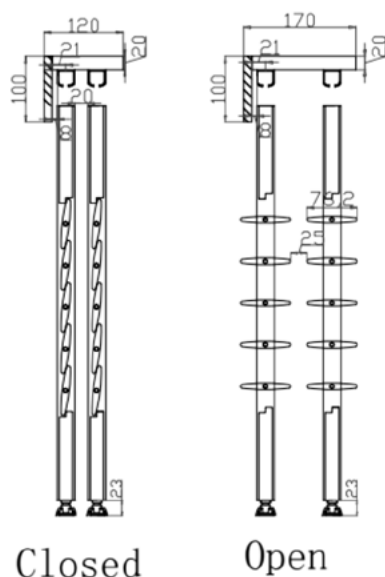
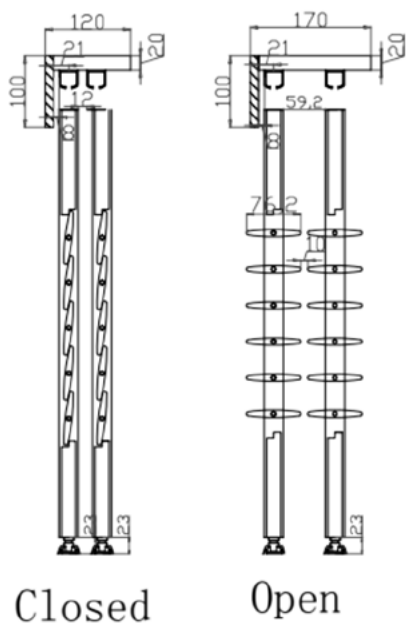
Louvre open and close sliding



63mm Louvre Hidden Tilt Rod

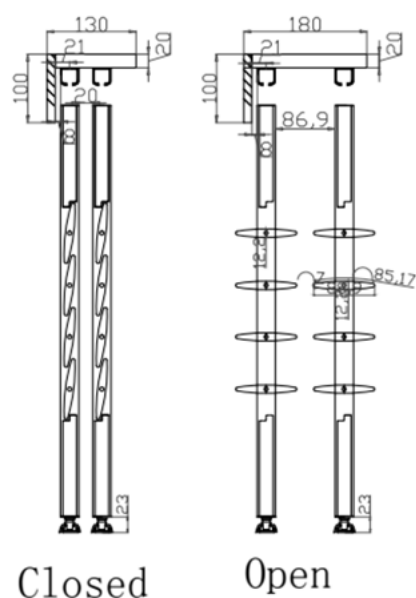
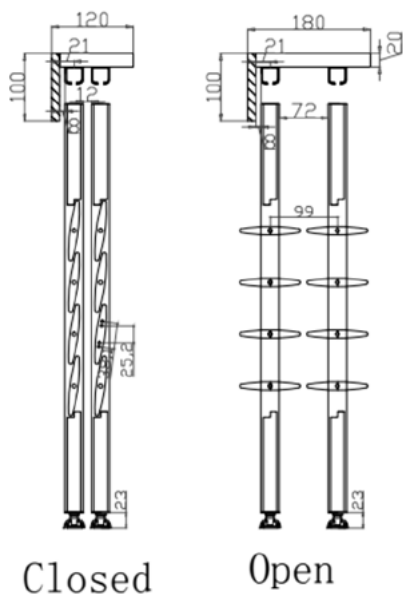


63mm louver Center tilt rod



76mm Louvre Hidden Tilt Rod

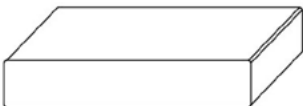



76mm louvre Center tilt rod



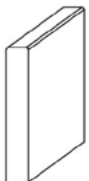



76mm Louvre Hidden Tilt Rod

76mm louvre Center tilt rod

Side board Options

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Date:	2021/04/20																								
<p>Wooden: (size:110mm/120mm/130mm/150mm/160mm/170mm /190mm/200mm/210mm/220mm*20mm, custom size available)</p>	<p>PVC: (size: 160mm/200mm*19.05mm)</p>																								

Facia/Valance Options

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Material:	PVC																								
Tolerances:	+/-0.3mm																								
Revision No.:																									
Date:	2021/04/20																								
<p>Wooden: (size:65mm,75mm/80mm/100mm/115mm/120mm/150 mm/160mm/200mm*12mm, custom size available)</p>	<p>PVC: (size:32mm/ 60mm/100m*10mm)</p>																								

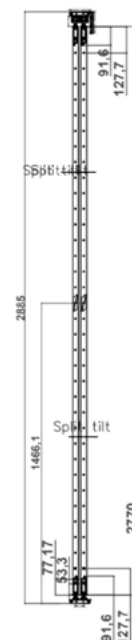
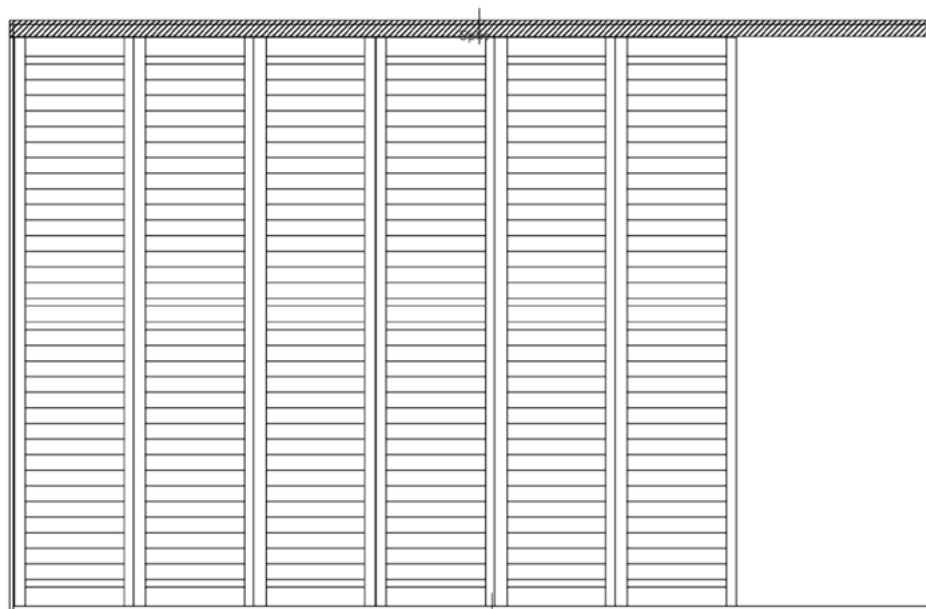
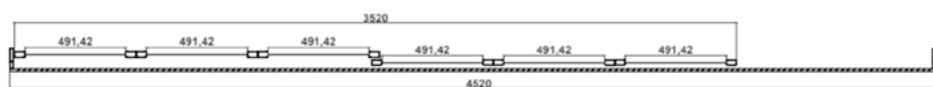
Light Block: 20X20mm

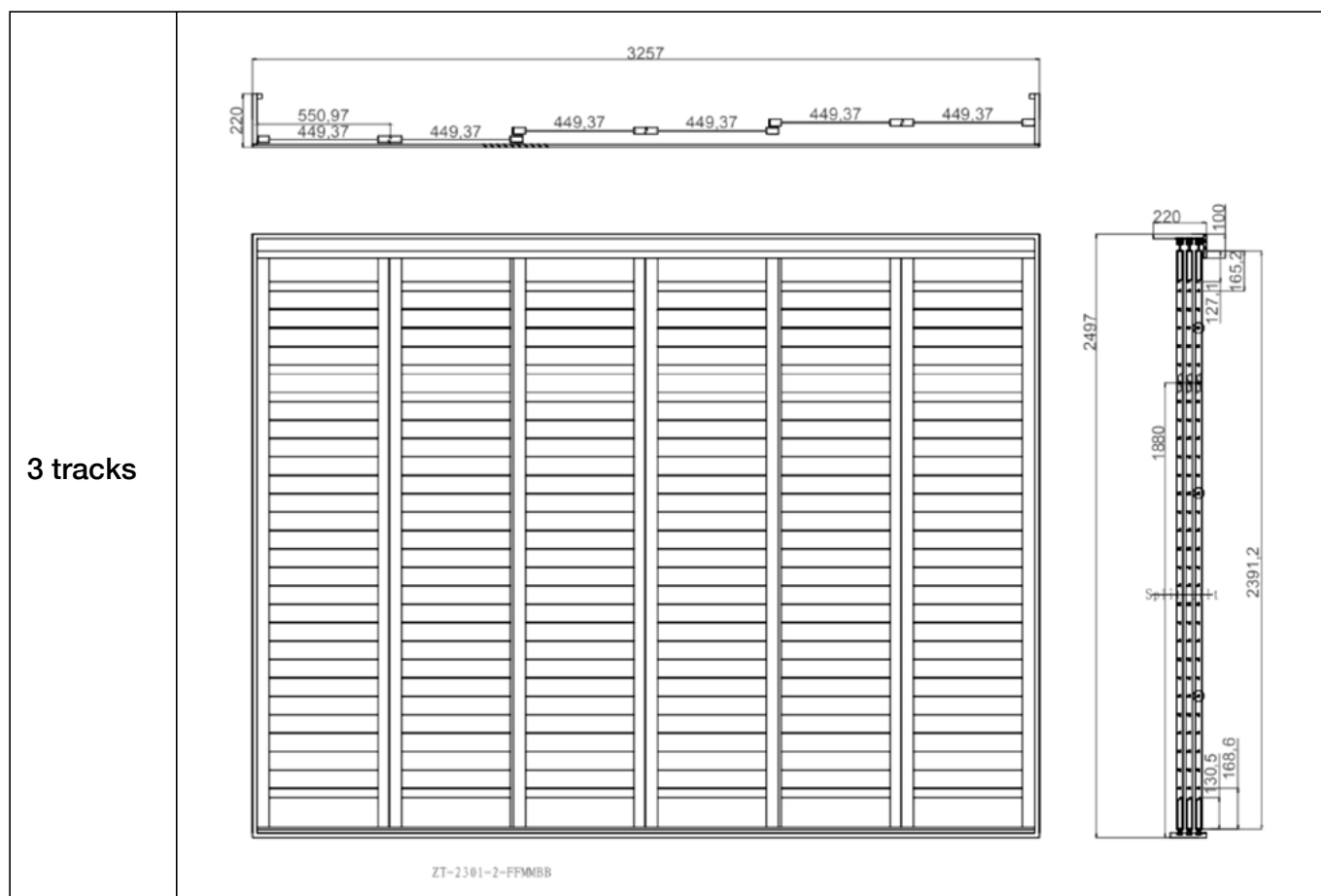


Part No. :	
Name:	Light Block
Material:	Polycarbonate
Tolerance:	±/- 0.5mm
Revision No. :	
Date:	2021/10/05

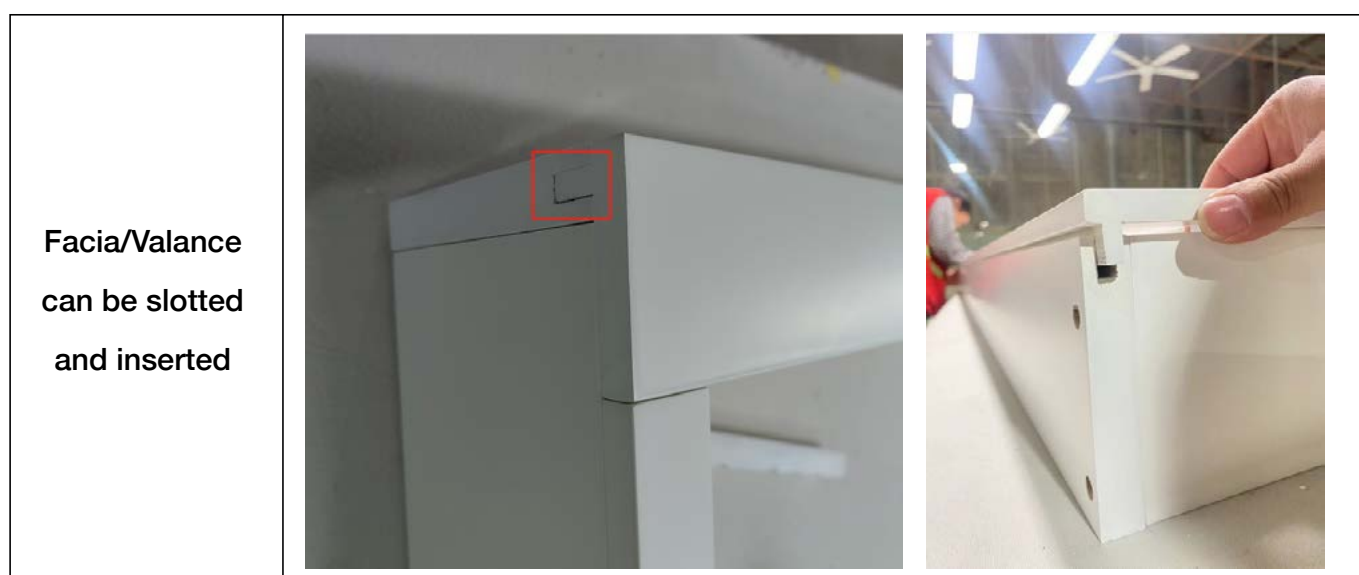
Equal to or greater than 2 tracks available

2 tracks

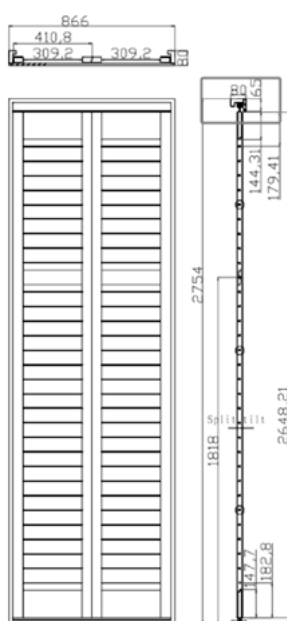
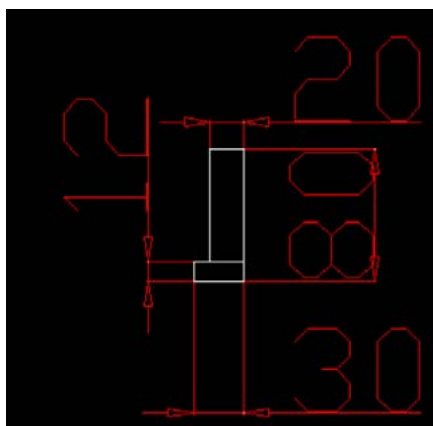




Other details:

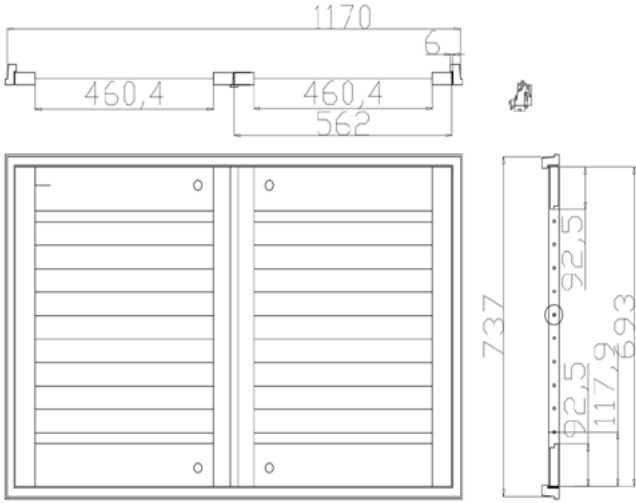
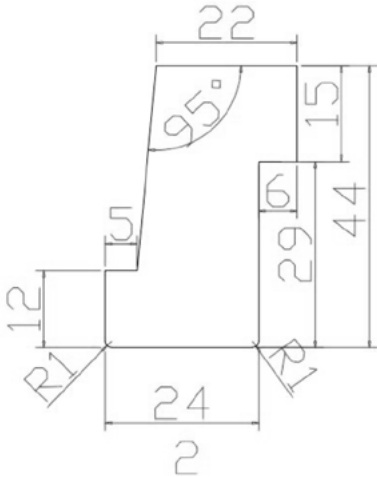




Side
Facia/Valance
can be added to
block light



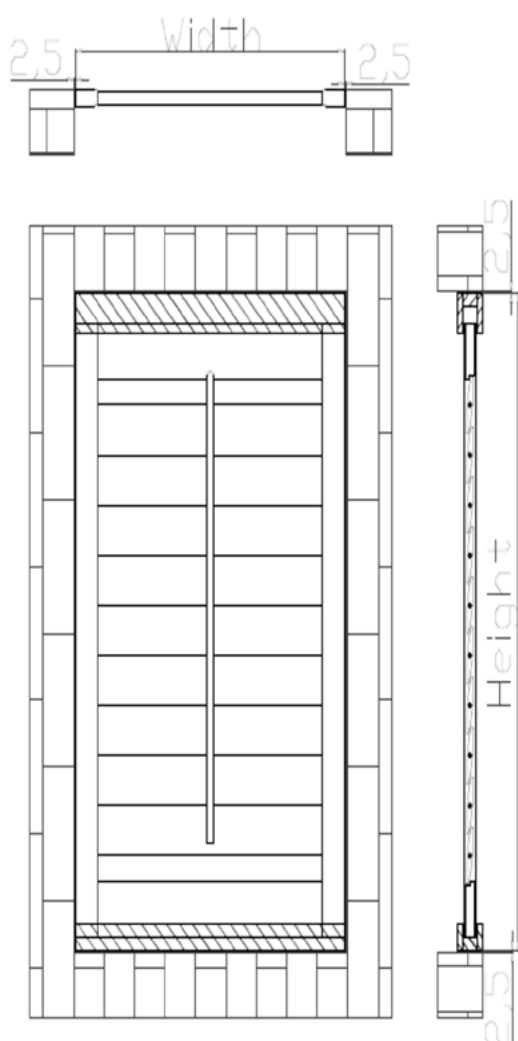
<p>Outside mount use brackets</p> <p>4 size: 75mm, 100mm, 135mm 180mm</p>	 
<p>By-pass shutter Accessory</p>	<div data-bbox="470 779 719 931">  <p>Top: Wheels x 2 for each panel</p> </div> <div data-bbox="786 779 1042 909">  <p>Top Track</p> </div> <div data-bbox="534 1077 624 1272">  <p>Spanner if need</p> </div> <div data-bbox="715 992 1102 1357">  <p>Bottom Guide x 2 for each panel</p> <p>M Shape Bottom Track without bottom board</p> <p>C Shape Bottom Track with bottom board</p> </div>
	
<p>Track colour: Silver, white, black, brown</p>	<p>Bottom guide colour: black, white</p>

Skylight Shutter

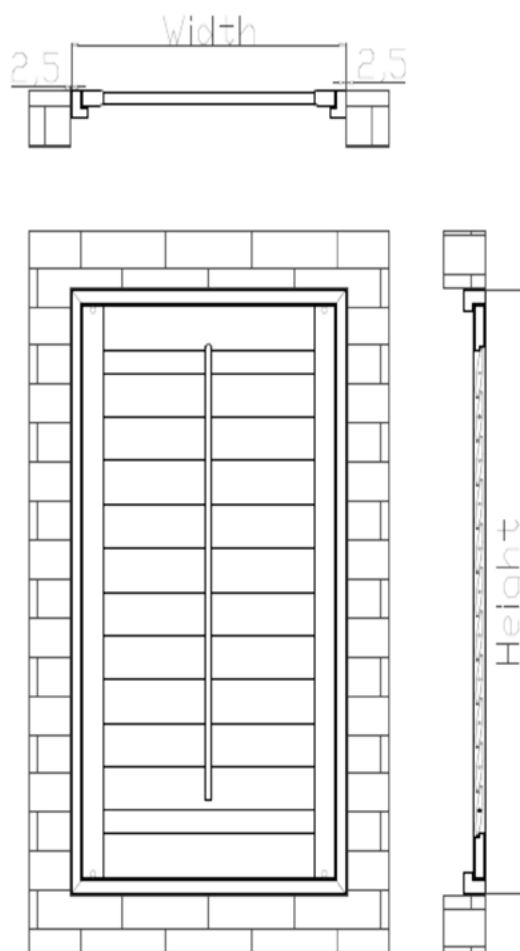
	
<p>Skylock Shutter</p>	<p>Skylight Shutter Frame</p>
	
<p>Skylock</p>	<p>Sky Hinge</p>

Fixed Panel

A: U Channel



B: Magnet Fixed



MOTORISED SHUTTER



3 Louver Brackets



Stroke Calibration



Solar Panel

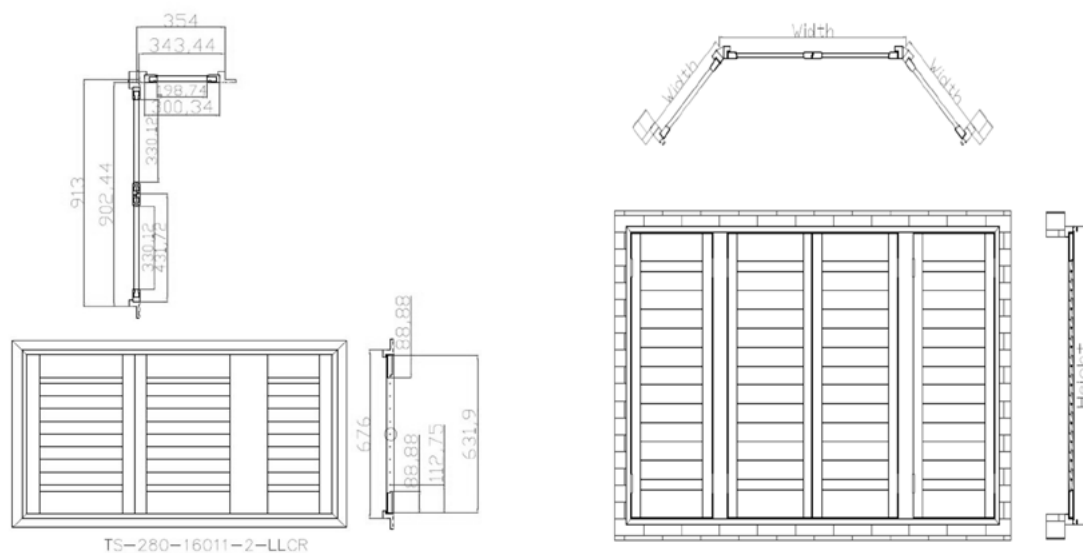
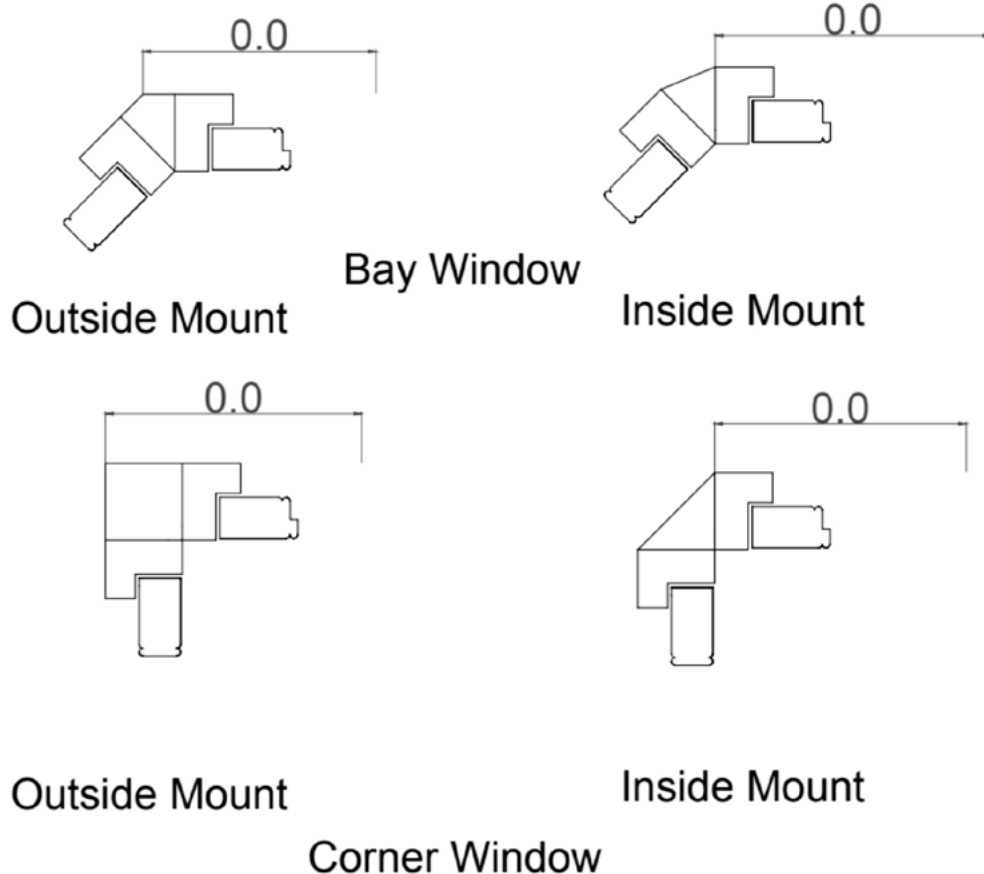


Chargng Cable And
Charging Head

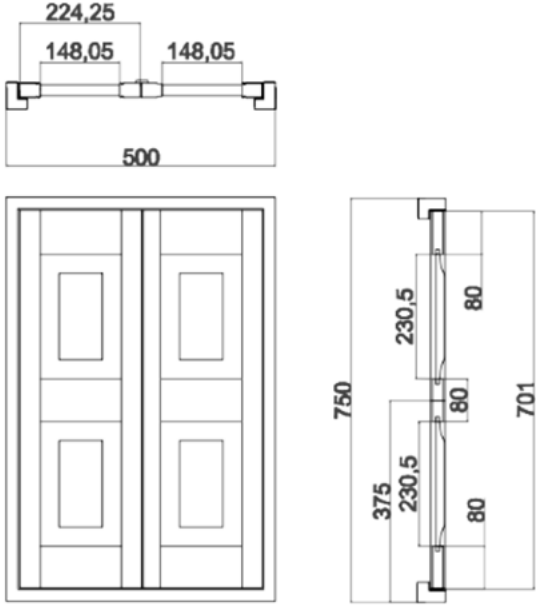
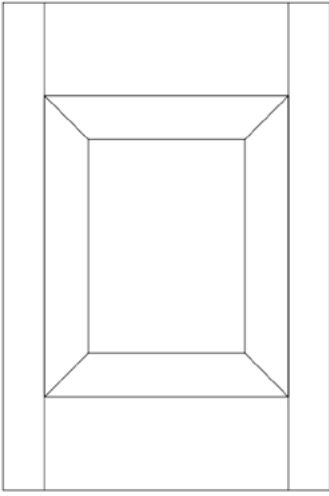
 A close-up photograph showing two white plastic components on a light-colored surface. On the left is a small circular panel foot with a central screw. To its right is a larger, rectangular panel fit support with two circular indentations.	 A close-up photograph showing the corner of a white plantation shutter. The image highlights the interlocking mechanism between the shutter's frame and the panel, demonstrating how the panel fits into the frame.
Panel Feet and Panel Fit Support	Usage Scenario

Measurement Bay Shutter

Where to measure for the Corner / Bay Post



Soild Panel

 <p>Top view dimensions: 224,25, 148,05, 148,05, 500</p> <p>Side view dimensions: 750, 375, 230,5, 80, 701, 80</p>	
Double raised solid panel	 <p>solid flat single raised double raised</p> <p>Side view dimensions: 8, 12, 16, 10, 9,57, 20, 27</p>
Single raised solid panel	
Double flat solid panel	
Mini width for solid panel	Double raised solid panel:276mm
	Double flat solid panel:200mm
	Single raised solid panel:200mm

Blackout Blinds & Screen Shade

A blackout blind can be ordered to fit behind our plantation shutters, allowing you to achieve total room darkness. Ideal for bedrooms, media rooms or nurseries. The honeycomb design completely blocks out the light with each cell having an internal foil wrap, creating both light block out and thermal insulation. The insulating characteristics help keep the heat out in summer and the warmth in during winter. Single blinds can fit windows up to 1600mm W x 2000mm H. For wider windows, simply order multiple blinds to install within T posts within the shutter frame.

Features

- Easy to fit
- Child safe as chain free
- Spring operated mechanism allows tension to be adjusted
- Reduce heat loss and heat gain
- High quality 100% light block coating polyester fabrics

Screen shades

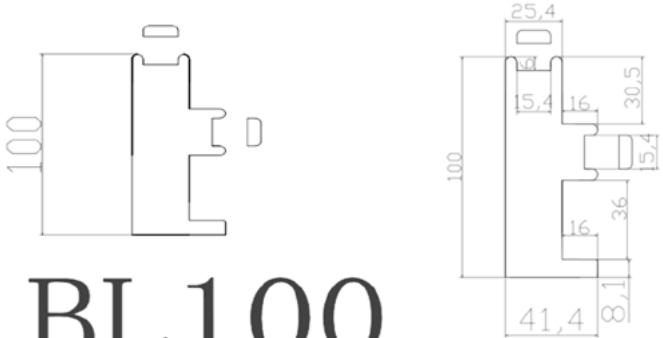

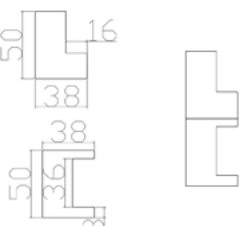
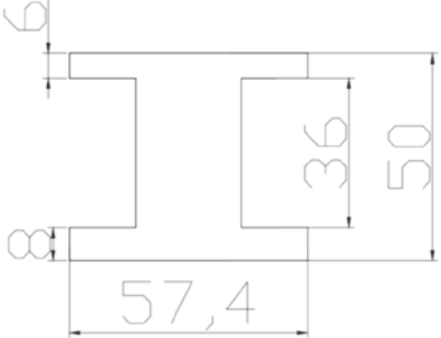
On the basis of the blackout blind, shutters can be installed with mosquito screen shades to prevent mosquitoes from entering the window. The production requirements and system, are the same, only the fabric needs to be replaced.

Features

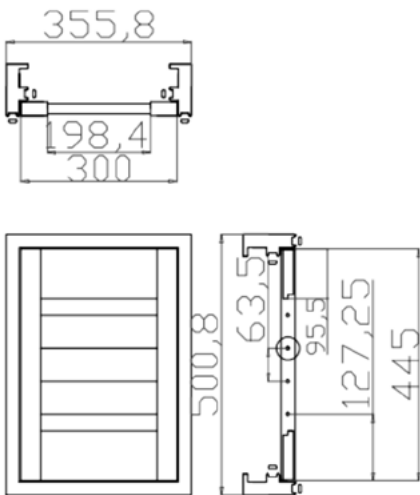
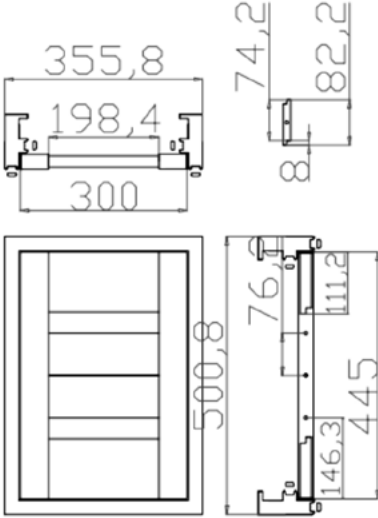
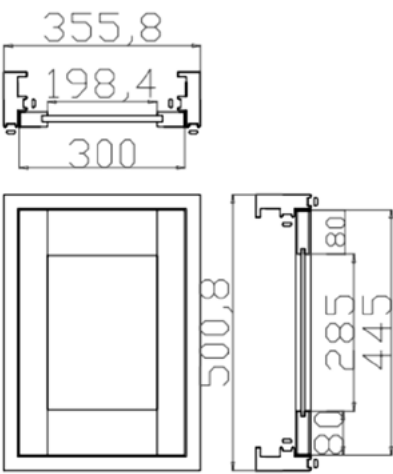
- Effectively isolates mosquitoes from entering.
- Use the same track and frame as the blackout blinds.



Frame available

<p>Wooden shutter can choose BL100 stile</p>	 <p>BL100</p> <p>BL100</p>
<p>T-post corresponding to BL100 Frame</p>	 <p>BL100-T-POST</p>
<p>PVC shutter can choose L50+U channel</p>	 <p>L50+U Channel</p>
<p>T-post corresponding to L50+U channel Frame</p>	





Product drawing details

<p>63mm louvre product drawing details</p>	 <p>Top view dimensions: 355,8 (width), 98,4 (height), 300 (inner width).</p> <p>Side view dimensions: 500,8 (height), 63,5 (louvre height), 95,5 (louvre depth), 127,25 (louvre depth), 445 (total height).</p>
<p>76mm louvre product drawing details</p>	 <p>Top view dimensions: 355,8 (width), 198,4 (height), 300 (inner width).</p> <p>Side view dimensions: 74,2 (louvre height), 82,2 (louvre depth), 8 (louvre depth), 146,3 (total height), 445 (total height).</p>
<p>Solid rail shutter product drawing details</p>	 <p>Top view dimensions: 355,8 (width), 198,4 (height), 300 (inner width).</p> <p>Side view dimensions: 500,8 (height), 80 (louvre height), 285 (louvre depth), 445 (total height).</p>

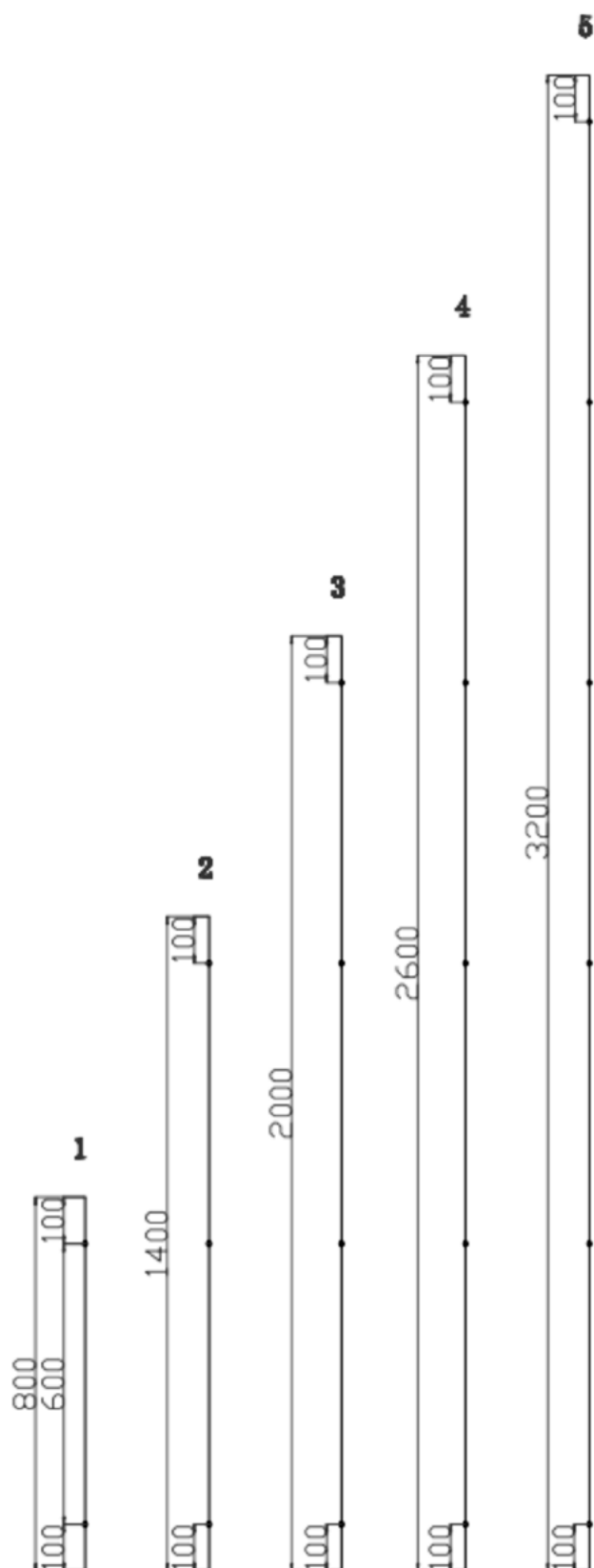
Honeycomb Blackout Blind Size Limitations

Min width	Max width	Min height	Max height
250mm	1600mm	250mm	2000mm

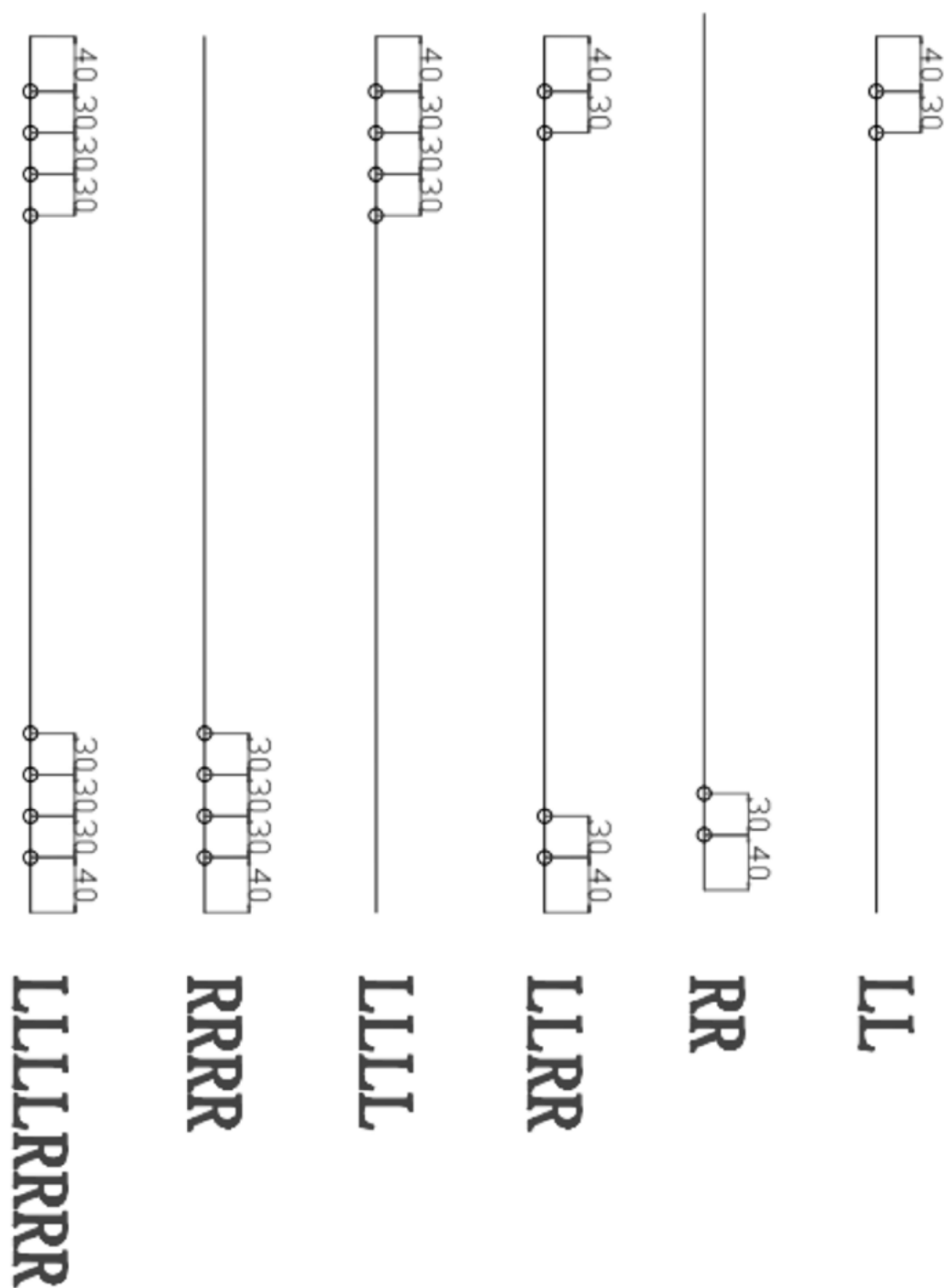
- Choose the colour from the Signature Honeycomb Blackout fabric selection
- 4 x sided shutter frame is always required.
- Only tensioned Honeycomb available
- Only fixed handle type available

<p>The honeycomb blind will be made to fit the size of the inside of the F Frame</p>		<p>The fixed handle sits on the bottom frame when the blind is in the closed position</p>	
<p>The honeycomb face fix bracket fits neatly into the frame channel</p>		<p>The springs and screws inside the bottom rail can help adjust the length of the pull rope. Normally, adjustments are already made at the factory.</p>	

Schematic diagram of frame installation holes



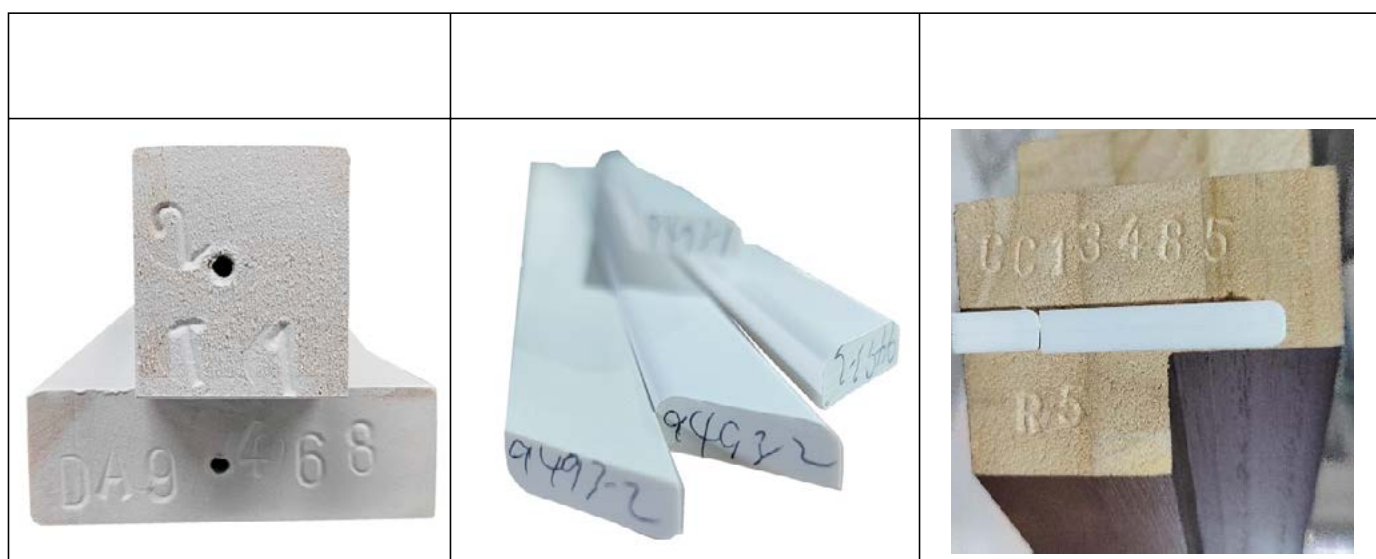
Bi-fold window top rail installation holes position



Steel stamp & Shipping label

The frame, T post, and sash of each set of plantation shutter will have a steel stamp identification, includes: order number, opening method, panel serial number, and colour.

The steel stamp is at the top or bottom of the shutter components. The steel stamp of the cafe style window is at the bottom. The steel stamp of the tier on tier window is located at the top of the upper panel and at the bottom of the lower panel.



Arch design method & Circle shaped layout

Blindtex Arched window, using the top rail of panel to form an arch



Wood Arch window style 1



Wood Arch window style 2



PVC Arch window style 1



Wood circle layout style 1

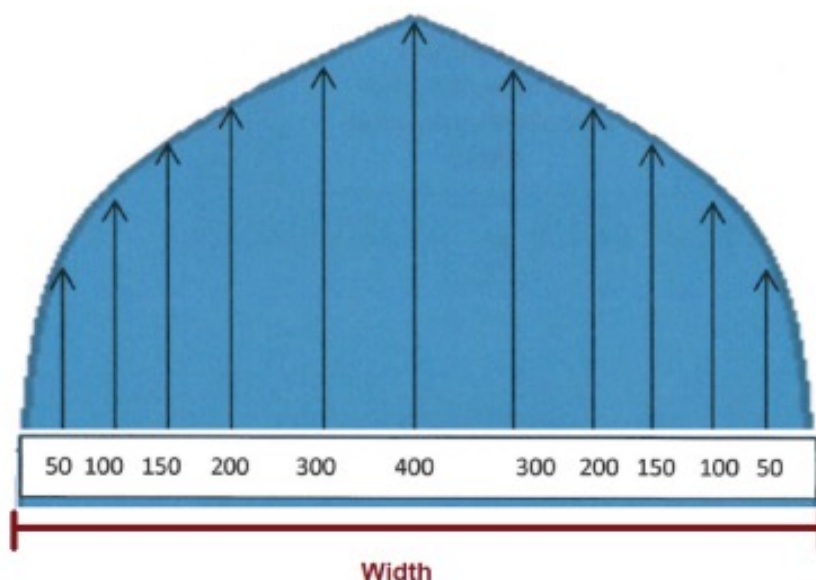


Wood circle layout style 2



Wood circle layout style 3

Special shapes measure guide



Gothic, Eyebrow and Non-Perfect Arches

Measure from the **very centre of the Width** to the top of the shape. Then measure the different heights at every 100mm out from the centre. For accuracy, measure at 50mm at either end. A Laser measure can be an effective tool during this type of survey.



Ensure you send your all information clearly on your order & drawing so that an accurate factory drawing can be requested.

Shutter warranty

3 Year Warranty

Warranty Includes:

Paint discolouration, natural crack at finger joint, warping of louvres, stile and frame from date of installation

Warranty Excludes:

Cracks in wood or any other deformity due to the wood shutter not kept in an air conditioned environment.

Damages caused by end user after delivery and installation.

If the shutter is ordered out of the supplier specification limits or the supplier specification/manual rules are not followed.

Damages caused during transit after leaving supplier factory.

Colour Variation

Due to the natural characteristics of the materials used, colours may vary between dye lots. Please order shutters for the same home at one time. Variations may also occur between the finished products and the colour samples.

Remakes

For any reason the shutter needs to be remade due to mis/measure or damage photos must be taken and these will be sent to the supplier as way of evidence.

The product will be re-ordered and replaced in the same time frame as the original order.